

TK-3230

SERVICE MANUAL / 维修手册

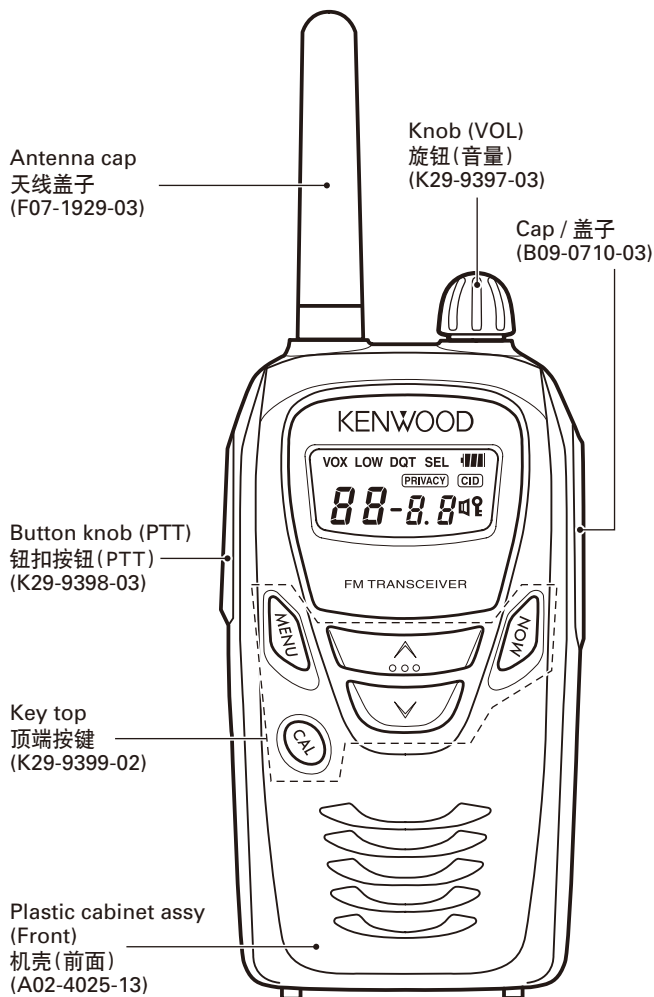
C2 version / C2 版本

KENWOOD

Kenwood Corporation

© 2008-4 PRINTED IN JAPAN
B51-8830-00 (N) 486

SUPPLEMENT / 追补版



This TK-3230 (C2) service manual contains a number of sections which differ from the service manual (B51-8808-00) for the TK-3230 (C).

For items other than those in this TK-3230 (C2) service manual please refer to the service manual (B51-8808-00) for the TK-3230 (C).

本 TK-3230 (C2) 维修手册记述了不同于 TK-3230 (C) 用维修手册 (B51-8808-00) 部分的内容。
对于本 TK-3230 (C2) 维修手册中未予记载的项目, 请参阅 TK-3230 (C) 的维修手册 (B51-8808-00)。

Service Manual List

| Title | Parts number | Remarks | Market code | TX-RX unit number |
|---------|--------------------------------------|------------|-------------|----------------------------|
| TK-3230 | B51-8808-00 | | C | X57-7330-10 J79-0103-19 |
| TK-3230 | B51-8830-00 (This service manual) | SUPPLEMENT | C2 | X57-7333-01 J79-0204-09 |

维修手册表

| 型号 | 零件号码 | 备注 | 市场代码 | TX-RX 单元号码 |
|---------|------------------------|-----|------|----------------------------|
| TK-3230 | B51-8808-00 | | C | X57-7330-10 J79-0103-19 |
| TK-3230 | B51-8830-00 (本维修手册) | 追补版 | C2 | X57-7333-01 J79-0204-09 |

无铅焊接通信产品  
保护环境建伍领先

⚠ 注意：本产品是无铅化焊接产品
在维修时请使用无铅焊锡
和相应的焊接工具
详细事项请访问如下网址了解：
<http://www.kenwoodhk.com.hk/>

CONTENTS / 目录

| | | | |
|---------------------------------------|-----------|-----------------------------|-----------|
| GENERAL | 2 | 概 述..... | 2 |
| REALIGNMENT | 4 | 模式组合..... | 4 |
| CIRCUIT DESCRIPTION | 6 | 电路说明..... | 6 |
| PARTS LIST | 7 | 零 件 表..... | 7 |
| EXPLODED VIEW | 12 | 部件分解图..... | 12 |
| PACKING | 13 | 包 装..... | 13 |
| ADJUSTMENT | 14 | 调 整..... | 14 |
| PC BOARD | | PC 板 | |
| TX-RX UNIT (X57-7333-01) | 22 | TX-RX 单元 (X57-7333-01)..... | 22 |
| SCHEMATIC DIAGRAM | 26 | 原 理 图..... | 26 |
| BLOCK DIAGRAM | 30 | 方 块 图..... | 30 |
| LEVEL DIAGRAM | 32 | 电 平 图..... | 32 |
| SPECIFICATIONS | 33 | 规 格..... | 33 |

Document Copyrights

Copyright 2008 by Kenwood Corporation. All rights reserved.

No part of this manual may be reproduced, translated, distributed, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, for any purpose without the prior written permission of Kenwood.

Disclaimer

While every precaution has been taken in the preparation of this manual, Kenwood assumes no responsibility for errors or omissions. Neither is any liability assumed for damages resulting from the use of the information contained herein. Kenwood reserves the right to make changes to any products herein at any time for improvement purposes.

文档版权信息

Kenwood Corporation 拥有版权 2008。保留所有权利。

未经 Kenwood 公司预先书面同意，无论出于何种目的，均不得以任何形式或任何方式包括电子、机械、影印、录音或其他方式复制、翻译、分发或传播本手册的任何部分。

免责声明

Kenwood 公司在准备本文档时已采取所有必要的预防措施，恕不对错误或疏漏承担任何责任，也不对因使用本文档中所含的信息而导致的损害负责。Kenwood 公司保留出于改进的需要而随时对文中的产品信息做出更改的权利。

GENERAL / 概述

INTRODUCTION

SCOPE OF THIS MANUAL

This manual is intended for use by experienced technicians familiar with similar types of commercial grade communications equipment. It contains all required service information for the equipment and is current as of the publication date. Changes which may occur after publication are covered by either Service Bulletins or Manual Revisions. These are issued as required.

ORDERING REPLACEMENT PARTS

When ordering replacement parts or equipment information, the full part identification number should be included. This applies to all parts : components, kits, or chassis. If the part number is not known, include the chassis or kit number of which it is a part, and a sufficient description of the required component for proper identification.

PERSONAL SAFETY

The following precautions are recommended for personal safety:

- DO NOT transmit until all RF connectors are verified secure and any open connectors are properly terminated.
- SHUT OFF and DO NOT operate this equipment near electrical blasting caps or in an explosive atmosphere.
- This equipment should be serviced by a qualified technician only.

SERVICE

This transceiver is designed for easy servicing. Refer to the schematic diagrams, printed circuit board views, and alignment procedures contained within.

引言

本手册的范围

本手册是提供给熟悉通信专业并且具有维修经验的技术人员使用的。它包括了维修该设备所需要的全部资料和现行出版日期。在出版后可能发生变动，如果需要，可以参照《维修通报》或《手册修订本》进行补充。

替换零件的订购

当订购替换零件或设备资料时，应注意完整的零件识别号码。所有的零件均有识别号码：元件，组件或机壳。如果不知道零件的号码，为了正确地识别，必须注明此元件所属的机壳或组件的号码，并对元件进行充分的说明。

个人安全

为了个人的安全，请注意下列事项：

- 在没有认真核实所有射频插头之前或有任何一个脱开的插头没有连接到相应端口上的情况下均不要发射。
- 在电爆管附近或在易燃性气体环境中，必须关闭电源，不要操作本设备。
- 本设备只应该由有资格的技术人员进行维修。

维修服务

为了便于维修本设备，建立了完整的维修服务体系，提供了包括原理图，印刷电路板图和调整步骤在内的资料供参考。

REALIGNMENT / 模式组合

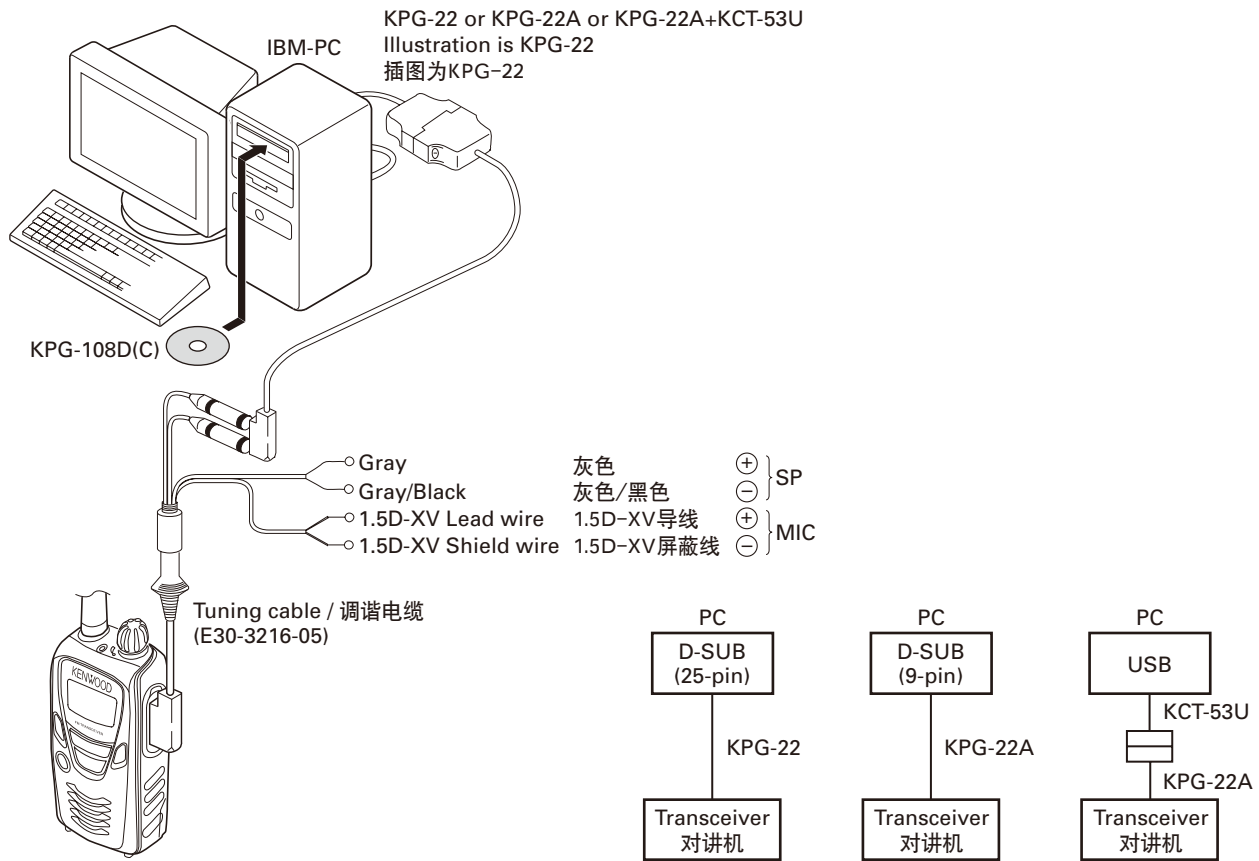


Fig. 1 / 图 1

3. Wireless Clone Mode

3-1. Outline

"Wireless Clone Mode" copies the transceiver data to another transceiver.

The dealer can copy the transceiver data to another transceiver even without the use of a personal computer.

3-2. Example

The transceiver can copy the programming data to one or more transceivers via RF communication.

The clone source and clone target/s must be in Wireless Clone mode.

3-3. Operation

1. To switch the clone target/s to Wireless Clone mode, press and hold the [PTT] and [MON] keys while turning the transceiver power ON.
2. Keep holding [PTT] and [MON] keys for 1 second. Transceiver sound key on tone and enters Wireless Clone mode with "F 9- 1" display.
3. Wait for 2 seconds. Transceiver displays "F 9- 1".
4. Select a channel table number using [▲] (increment channel table number) and [▼] (decrement channel table number) keys.

3. 无线复制模式

3-1. 概述

"无线复制模式" 能将对讲机数据复制到其他对讲机。

即使没有使用个人电脑，经销商也能将对讲机数据复制到其他对讲机。

3-2. 实例

通过 RF 通信，对讲机可以将编程数据复制到一台或多台对讲机。

复制源和复制目标必须均处于无线复制模式。

3-3. 操作

1. 如需将复制目标切换到无线复制模式，请在打开对讲机电源的同时按住 [PTT] 和 [MON] 键。
2. 按住 [PTT] 和 [MON] 键 1 秒钟。对讲机响起键音并进入无线复制模式，同时显示 "F 9- 1"。
3. 等候 2 秒钟。对讲机显示 "F 9- 1"。
4. 使用 [▲] (增大信道表) 和 [▼] (减小信道表) 键选择信道表号。

REALIGNMENT / 模式组合

5. To switch the clone source to Wireless Clone mode, press and hold the [PTT] and [MON] keys while turning the transceiver power ON.
6. Keep holding [PTT] and [MON] keys for 1 second. Transceiver sound key on tone and enters Wireless Clone mode with "CLON" display.
7. Wait for 2 seconds. Transceiver displays "F9-1".
8. Select the same channel table number as the clone target/s.
9. Press [PTT] on the clone source to begin data transmission. When the clone target starts to receive data, the LED will light green.
When the clone source finishes sending data, a "confirmation" tone will sound with "END" displayed.
If data transmission fails while cloning, an "error" tone will sound from the Target unit with "ERR" displayed.
10. If the cloning fails, no data will be available in the Target unit when it is returned to User mode.
11. When the cloning is successful, the Target unit's "Scan", "Key Lock" and "Super Lock" functions will return to their default values (Scan = OFF, Key Lock = OFF, Super Lock = OFF).
12. After clone has completed, it is necessary for the Target unit to set its required ID Type of ID List for FleetSync. This can be done by using unit's ID List Setting Mode.

Notes:

- The dealer can clone data to two or more transceivers by repeating the above procedures.
- If the transceiver's Clone Mode is configured as "Disabled", the transceiver cannot enter Clone mode.
- A unit cannot be a "Source Unit" if it is unprogrammed. If [PTT] is pressed, an "error" tone will sound.
- Once a unit is set to be the Source, it cannot be a target after the data has been transmitted. This protects the data in the Source unit.
- If the Target unit is cloned unsuccessfully, "error" tone will sound with "ERR" display.
- After 4 seconds, Target unit returns to display "F9-xx". "xx" means the last selected channel table number.
- The Source unit and Target unit must be of the same model type and destination in order for Clone to operate.
- It is not possible to read/write setup data from the clone source/target when it is in Wireless Clone mode. But it will trigger to go to cloning mode (TX) when try to read/write.
- Electronic interface may cause a failure in data transfer during Wireless Clone, such as when waveforms or electromagnetics are being performed at the workbench.
- Wireless Clone mode can be used ONLY by the authorized service personnel.
- The Wireless Clone mode setting must be configured as "Disable" before being delivered to the end-user.
- When Wireless Clone mode is used, the environment must ensure that the radio wave does not leak to outside.
- The transmit output power is automatically set to Low in Wireless Clone mode.
- Battery saver function is automatically set to off in Wireless Clone mode.

5. 如需将复制源切换到无线复制模式，请在打开对讲机电源的同时按住 [PTT] 和 [MON] 键。
6. 按住 [PTT] 和 [MON] 键 1 秒钟。对讲机响起键音并进入无线复制模式，同时显示 "CLON"。
7. 等候 2 秒钟。对讲机显示 "F9-1"。
8. 选择与复制目标相同的信道表号。
9. 按复制源上的 [PTT] 开始数据发射。复制目标开始接收数据时，LED 将会点亮绿色。
复制源发送数据完成时，将会响起 "确认" 音并显示 "END"。
如果复制期间数据发射失败，则复制目标将会响起 "错误" 音并显示 "ERR"。
10. 如果复制失败，则复制目标返回到用户模式时没有任何数据。
11. 复制成功时，复制目标的 "扫描"、"按键锁定" 和 "超级锁定" 功能将会返回到各自的默认值 (扫描 = OFF, 按键锁定 = OFF, 超级锁定 = OFF)。
12. 复制完成后，复制目标需要设置 FleetSync 对应 ID 列表的 ID 类型。
使用对讲机的 ID 列表设置模式即可完成。

注意:

- 通过重复上述操作，经销商可以将数据复制到两台或多台对讲机。
- 如果对讲机的复制模式被配置为 "禁用"，则对讲机无法进入复制模式。
- 如果未经编程，则对讲机无法成为 "复制源"。此时按 [PTT] 将会响起 "错误" 音。
- 出于保护复制源数据的目的，对讲机一旦被设置为复制源，则发射数据后无法成为复制目标。
- 如果复制目标没有成功复制，则将会响起 "错误" 音并显示 "ERR"。
- 4 秒钟后，复制目标返回 "F9-xx" 显示。"xx" 表示最新选择的信道表号。
- 为了能够进行复制操作，复制源和复制目标的机型和型号必须相同。
- 处于复制模式时，无法读 / 写复制源 / 目标的设置数据。但在尝试读 / 写时将会触发进入无线复制模式 (TX)。
- 无线复制期间，电子干扰可能会导致数据传送失败，例如工作台上存在干扰电波或电磁场等。
- 无线复制模式只能由授权服务人员使用。
- 交付最终用户之前，无线复制模式设置必须配置为 "禁用"。
- 使用无线复制模式时，必须确保无线电波不会向外部泄漏的环境。
- 在无线复制模式下，发射输出功率自动设置为低。
- 在无线复制模式下，电池省电功能自动设置为关。

CIRCUIT DESCRIPTION / 电路说明

Frequency Configuration

频率构成

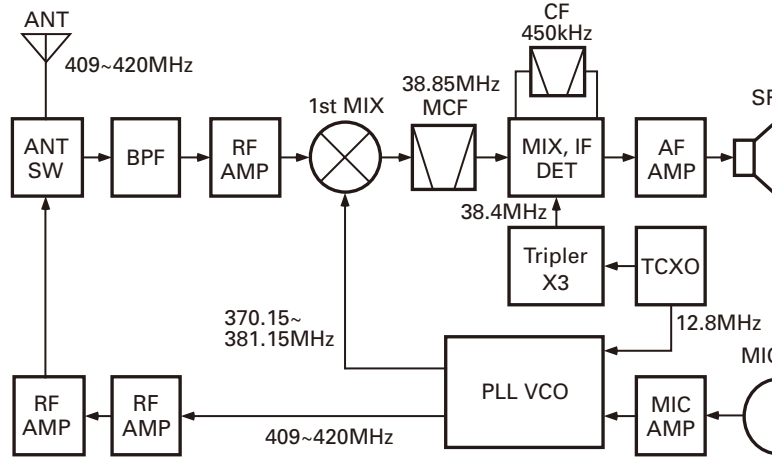


Fig. 1 Frequency configuration / 图 1 频率构成

PLL System

■ VCO Circuit

The VCO is housed in a shield case.

The VCO circuit consists of a transistor (Q2), a variable capacity diode (D2) for frequency control, a variable capacity diode (D4) for modulation, transmit/receive frequency shift diode (D1), control transistor (Q1) and oscillator buffer amplifier (Q5).

In receive mode, the shift signal T/R goes low, Q1 turns off, and the shift diode (D1) not contact. Q2 produces the first local frequency for reception. (Receive channel frequency - 38.85MHz)

In transmit mode, the shift signal T/R goes high, Q1 turns on and D1 does conducts. Q2 produces about 409~420MHz and the VCO frequency equals the transmit channel frequency.

The 3.0V circuit voltage is produced by ripple removing filter circuit Q4.

PLL 系统

■ VCO 电路

VCO 外嵌屏蔽罩。

VCO 电路由晶体管 (Q2)、用于频率控制的可变电容二极管 (D2)、用于调制的可变电容二极管 (D4)、发射 / 接收频率偏移二极管 (D1)、控制晶体管 (Q1) 和振荡缓冲放大器 (Q5) 组成。

在接收模式下, 移位信号 T/R 变低, Q1 关闭并且二极管 (D1) 不导通。Q2 产生用于接收的第一本振频率。(接收信道频率 - 38.85MHz)

在发射模式下, 移位信号 T/R 变高, Q1 打开并且 D1 导通。Q2 产生 409 ~ 420MHz 的频率并且 VCO 频率与发射信道频率相同。

由纹波消除滤波电路 Q4 产生 3.0V 的电路电压。

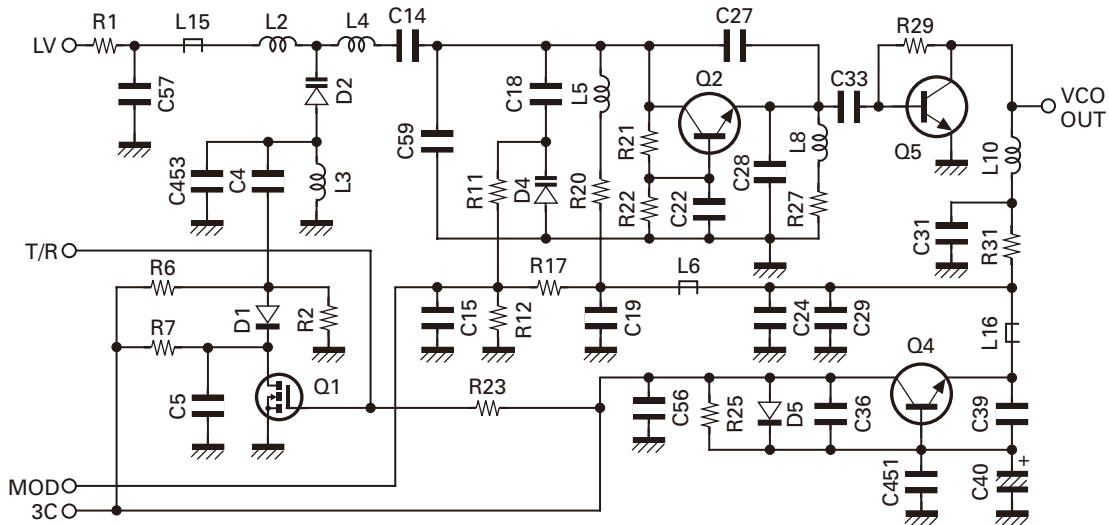


Fig. 2 VCO circuit / 图 2 VCO 电路

PARTS LIST / 零件表

* New Parts. Δ indicates safety critical components.

Parts without **Parts No.** are not supplied.

Les articles non mentionnés dans le **Parts No.** ne sont pas fournis.

Teile ohne **Parts No.** werden nicht geliefert.

L : Scandinavia

Y : PX (Far East, Hawaii)

Y : AAFES (Europe)

K : USA

T : England

X : Australia

P : Canada

E : Europe

M : Other Areas

TK-3230 (Y50-6163-02)
TX-RX UNIT (X57-7333-01)

| Ref. No. | Address | New parts | Parts No. | Description | Destination | Ref. No. | Address | New parts | Parts No. | Description | Destination |
|---------------------------------|---------|-----------|---------------|------------------------------|-------------|----------|---------|-----------|---------------|----------------|-------------|
| TK-3230 | | | | | | | | | | | |
| 1 | 3A | * | A02-3975-33 | PLASTIC CABINET ASSY (REAR) | | C31,32 | | | CC73HCH1H100D | CHIP C 10PF | D |
| 2 | 1A | * | A02-4025-13 | PLASTIC CABINET ASSY (FRONT) | | C33 | | | CC73HCH1H0R5B | CHIP C 0.5PF | B |
| 4 | 3B | | B09-0710-03 | CAP (SP/MIC) | | C34,35 | | | CC73HCH1H100D | CHIP C 10PF | D |
| 5 | 1C | | B62-2028-00 | INSTRUCTION MANUAL | | C36 | | | CC73HCH1H101J | CHIP C 100PF | J |
| 8 | 2A | | E37-1390-05 | PARALLEL CORD (SPEAKER) | | C37,38 | | | CK73HB1H471K | CHIP C 470PF | K |
| 10 | 2B | | F07-1929-03 | ANTENNA CAP | | C39 | | | CC73HCH1H101J | CHIP C 100PF | J |
| 12 | 2B | | G10-1378-04 | FIBROUS SHEET (ANTENNA) | | C40 | | | CS77AAQJ220M | CHIP TNL 22UF | 6.3WV |
| 16 | 3D | | H52-2218-02 | ITEM CARTON CASE | | C41 | | | CC73HCH1H050B | CHIP C 5.0PF | B |
| 18 | 1A | | J19-5508-03 | HOLDER (PTT) | | C43 | | | CC73HCH1H100D | CHIP C 10PF | D |
| 19 | 2C | | J29-0736-05 | HOOK ASSY ACCESSORY | | C44 | | | CC73HCH1H030B | CHIP C 3.0PF | B |
| 21 | 2B | | K29-9397-03 | KNOB (VOLUME) | | C45,46 | | | CK73HB1H471K | CHIP C 470PF | K |
| 22 | 1A | | K29-9398-03 | BUTTON KNOB (PTT) | | C47 | | | CK73HB1A104K | CHIP C 0.10UF | K |
| 23 | 2A | | K29-9399-02 | KEY TOP | | C48 | | | CC73HCH1H090B | CHIP C 9.0PF | B |
| A | 2B | | N14-0840-05 | CIRCULAR NUT | | C49 | | | CK73HB1H471K | CHIP C 470PF | K |
| C | 2A,3A | | N80-2006-43 | PAN HEAD TAPTITE SCREW | | C50,51 | | | CC73HCH1H030B | CHIP C 3.0PF | B |
| 25 | 2C | | N99-2063-05 | SCREW SET ACCESSORY | | C52 | | | CC73HCH1H050B | CHIP C 5.0PF | B |
| 27 | 2A | | T07-0362-25 | SPEAKER | | C53 | | | CC73HCH1H080B | CHIP C 8.0PF | B |
| 28 | 2B | * | T90-1079-05 | ANTENNA ELEMENT | | C54 | | | CC73HCH1H050B | CHIP C 5.0PF | B |
| TX-RX UNIT (X57-7333-01) | | | | | | | | | | | |
| 101 | 2B | | B11-1849-03 | ILLUMINATION GUIDE (LCD) | | C55 | | | CC73HCH1H101J | CHIP C 100PF | J |
| 102 | 1B | | B38-0925-05 | LCD | | C56 | | | CK73HB1H471K | CHIP C 470PF | K |
| D400 | | | B30-2143-05 | LED (YG) | | C57,58 | | | CC73HCH1H101J | CHIP C 100PF | J |
| D401 | | | B30-2278-05 | LED (RED/YELLOW) | | C59 | | | CC73HCH1H030B | CHIP C 3.0PF | B |
| C1 | | | CC73HCH1H101J | CHIP C 100PF | J | C60 | | | CC73HCH1H120J | CHIP C 12PF | J |
| C2 | | | CS77AA1VR33M | CHIP TNL 0.33UF | 35WV | C100 | | | CK73HB1H471K | CHIP C 470PF | K |
| C3 | | | CK73HB1H471K | CHIP C 470PF | K | C101 | | | CC73HCH1H1R5B | CHIP C 1.5PF | B |
| C4,5 | | | CC73HCH1H101J | CHIP C 100PF | J | C111 | | | CK73HB1A104K | CHIP C 0.10UF | K |
| C6 | | | CS77AA1A2R2M | CHIP TNL 2.2UF | 10WV | C112 | | | CK73HB1H471K | CHIP C 470PF | K |
| C7-9 | | | CC73HCH1H101J | CHIP C 100PF | J | C113 | | | CC73HCH1H150G | CHIP C 15PF | G |
| C10 | | | CK73FB0J106K | CHIP C 10UF | K | C114 | | | CC73HCH1H050B | CHIP C 5.0PF | B |
| C11 | | | CS77CA1V0R1M | CHIP TNL 0.1UF | 35WV | C116 | | | CK73HB1H471K | CHIP C 470PF | K |
| C12 | | | CC73HCH1H470J | CHIP C 47PF | J | C117 | | | CC73HCH1H101J | CHIP C 100PF | J |
| C13 | | | CC73HCH1H101J | CHIP C 100PF | J | C119,120 | | | CK73HB1H471K | CHIP C 470PF | K |
| C14 | | * | C93-1720-05 | CHIP C 3.8PF | 50WV | C121 | | | CC73HCH1H330J | CHIP C 33PF | J |
| C15 | | | CC73HCH1H101J | CHIP C 100PF | J | C122 | | | CK73HB1A104K | CHIP C 0.10UF | K |
| C17 | | | CC73HCH1H101J | CHIP C 100PF | J | C123 | | | CC73HCH1H0R5B | CHIP C 0.5PF | B |
| C18 | | | CC73HCH1H010B | CHIP C 1.0PF | B | C124 | | | CK73HB1H471K | CHIP C 470PF | K |
| C19,20 | | | CK73HB1H471K | CHIP C 470PF | K | C126 | | | CK73HB1H471K | CHIP C 470PF | K |
| C21 | | | CC73HCH1H470J | CHIP C 47PF | J | C127 | | | CK73HB0J105K | CHIP C 1.0UF | K |
| C22 | | | CK73HB1H471K | CHIP C 470PF | K | C128 | | | CC73GCH1H240J | CHIP C 24PF | J |
| C23 | | | CK73HB1C103K | CHIP C 0.010UF | K | C129 | | | CK73HB1A104K | CHIP C 0.10UF | K |
| C24,25 | | | CK73HB1H471K | CHIP C 470PF | K | C130 | | | CK73HB1C103K | CHIP C 0.010UF | K |
| C27 | | | CC73HCH1H160G | CHIP C 16PF | G | C131 | | | CK73HB1A104K | CHIP C 0.10UF | K |
| C28 | | | CC73HCH1H080B | CHIP C 8.0PF | B | C132 | | | CK73HB1H471K | CHIP C 470PF | K |
| C29 | | | CC73HCH1H101J | CHIP C 100PF | J | C133 | | | CC73HCH1H080B | CHIP C 8.0PF | B |
| C30 | | | CK73GB1H103K | CHIP C 0.010UF | K | C134 | | | CC73GCH1H471J | CHIP C 470PF | J |
| | | | | | | C136 | | | CK73HB0J105K | CHIP C 1.0UF | K |
| | | | | | | C137 | | | CK73HB1C103K | CHIP C 0.010UF | K |
| | | | | | | C138 | | | CK73HB1A104K | CHIP C 0.10UF | K |
| | | | | | | C200 | | | CK73HB1H182K | CHIP C 1800PF | K |
| | | | | | | C202 | | | CK73HB1H271K | CHIP C 270PF | K |
| | | | | | | C203,204 | | | CK73HB1H102K | CHIP C 1000PF | K |
| | | | | | | C205 | | | CK73HB1A104K | CHIP C 0.10UF | K |
| | | | | | | C206 | | | CK73HB1H271K | CHIP C 270PF | K |
| | | | | | | C207 | | | CK73HB1A104K | CHIP C 0.10UF | K |
| | | | | | | C208 | | | CC73HCH1H680J | CHIP C 68PF | J |

PARTS LIST / 零件表

TX-RX UNIT (X57-7333-01)

| Ref. No. | Address | New parts | Parts No. | Description | Destination | Ref. No. | Address | New parts | Parts No. | Description | Destination |
|----------|---------|-----------|---------------|------------------|-------------|----------|---------|-----------|---------------|----------------------|-------------|
| C209 | | | CK73HB1H471K | CHIP C 470PF K | | C321 | | | CK73HB1H471K | CHIP C 470PF K | |
| C210 | | | CK73FB0J106K | CHIP C 10UF K | | C322,323 | | | CK73HB1A104K | CHIP C 0.10UF K | |
| C211 | | | CK73HB1A224K | CHIP C 0.22UF K | | C324 | | | CC73HCH1H180G | CHIP C 18PF G | |
| C212,213 | | | CK73HB1H471K | CHIP C 470PF K | | C325 | | | CK73GB0J475K | CHIP C 4.7UF K | |
| C215-217 | | | CK73HB1C103K | CHIP C 0.010UF K | | C326 | | | CK73HB1A104K | CHIP C 0.10UF K | |
| C218 | | | CK73HB1H471K | CHIP C 470PF K | | C327 | | | CK73HB1A683K | CHIP C 0.068UF K | |
| C219 | | | CK73HB1C103K | CHIP C 0.010UF K | | C328 | | | CK73GB0J475K | CHIP C 4.7UF K | |
| C220 | | | CC73HCH1H010B | CHIP C 1.0PF B | | C329 | | | CC73HCH1H151J | CHIP C 150PF J | |
| C221 | | | CK73GB1H183K | CHIP C 0.018UF K | | C330,331 | | | CK73HB1A473K | CHIP C 0.047UF K | |
| C222 | | | CK73HB1H331K | CHIP C 330PF K | | C332,333 | | | CK73HB1A104K | CHIP C 0.10UF K | |
| C223 | | | CK73HB1C103K | CHIP C 0.010UF K | | C336 | | | CK73HB1A104K | CHIP C 0.10UF K | |
| C224 | | | CC73HCH1H070B | CHIP C 7.0PF B | | C337 | | | CK73FB1A225K | CHIP C 2.2UF K | |
| C225 | | | CC73HCH1H150G | CHIP C 15PF G | | C338 | | | CK73HB1C103K | CHIP C 0.010UF K | |
| C226 | | | CC73HCH1H010B | CHIP C 1.0PF B | | C339 | | | C92-0864-05 | CHIP TNL 10UF 10WV | |
| C228 | | | CK73HB1C103K | CHIP C 0.010UF K | | C340 | | | CK73HB0J105K | CHIP C 1.0UF K | |
| C229 | | | CC73HCH1H680J | CHIP C 68PF J | | C341 | | | CK73HB1H471K | CHIP C 470PF K | |
| C230,231 | | | CK73HB1C103K | CHIP C 0.010UF K | | C342 | | | CK73HB0J105K | CHIP C 1.0UF K | |
| C232 | | | CC73HCH1H330J | CHIP C 33PF J | | C343 | | | CK73HB1A333K | CHIP C 0.033UF K | |
| C233 | | | CC73HCH1H121J | CHIP C 120PF J | | C345 | | | CK73HB1H471K | CHIP C 470PF K | |
| C234 | | | CK73HB1H471K | CHIP C 470PF K | | C346 | | | CK73HB1A104K | CHIP C 0.10UF K | |
| C235 | | | CC73HCH1H330J | CHIP C 33PF J | | C348 | | | CK73HB1A104K | CHIP C 0.10UF K | |
| C236 | | | CC73HCH1H220J | CHIP C 22PF J | | C349 | | | CK73HB1H102K | CHIP C 1000PF K | |
| C237 | | | CC73HCH1H680J | CHIP C 68PF J | | C350 | | | CS77CPOJ100M | CHIP TNL 10UF 6.3WV | |
| C239 | | | CC73HCH1H030B | CHIP C 3.0PF B | | C351 | * | | CK73HB1A154K | CHIP C 0.15UF K | |
| C240 | | | CK73HB1C103K | CHIP C 0.010UF K | | C353 | | | CK73HB1H102K | CHIP C 1000PF K | |
| C241,242 | | | CK73HB1H471K | CHIP C 470PF K | | C354 | | | CS77AB20J101M | CHIP TNL 100UF 6.3WV | |
| C243 | | | CC73HCH1H470J | CHIP C 47PF J | | C358 | | | CC73HCH1H470J | CHIP C 47PF J | |
| C244-246 | | | CK73HB1H471K | CHIP C 470PF K | | C359-361 | | | CC73HCH1H101J | CHIP C 100PF J | |
| C247 | | | CC73HCH1H040B | CHIP C 4.0PF B | | C363 | | | CK73HB0J105K | CHIP C 1.0UF K | |
| C248 | | | CK73HB1C103K | CHIP C 0.010UF K | | C364 | * | | CC73HCH1H0R3B | CHIP C 0.3PF B | |
| C250,251 | | | CK73HB1H471K | CHIP C 470PF K | | C365-367 | | | CC73HCH1H221J | CHIP C 220PF J | |
| C252,253 | | | CC73HCH1H470J | CHIP C 47PF J | | C400 | | | CK73HB1H471K | CHIP C 470PF K | |
| C254 | | | CK73HB1H331K | CHIP C 330PF K | | C401 | | | CK73HB0J105K | CHIP C 1.0UF K | |
| C255 | | | CC73HCH1H050B | CHIP C 5.0PF B | | C402 | | | CK73HB1H471K | CHIP C 470PF K | |
| C256 | | | CC73HCH1H1R5B | CHIP C 1.5PF B | | C404 | | | CK73HB1H471K | CHIP C 470PF K | |
| C257 | | | CC73HCH1H010B | CHIP C 1.0PF B | | C405 | | | CK73FB1A105K | CHIP C 1.0UF K | |
| C258 | | | CC73HCH1H110G | CHIP C 11PF G | | C408 | | | CK73HB1H471K | CHIP C 470PF K | |
| C259 | | | CK73HB1H471K | CHIP C 470PF K | | C411 | | | CK73HB1H471K | CHIP C 470PF K | |
| C261 | | | CC73HCH1H110G | CHIP C 11PF G | | C412 | | | CS77AA1A100M | CHIP TNL 10UF 10WV | |
| C262 | | | CC73HCH1H0R5B | CHIP C 0.5PF B | | C413-415 | | | CK73HB1A104K | CHIP C 0.10UF K | |
| C263 | | | CC73HCH1H020B | CHIP C 2.0PF B | | C417 | | | CK73HB1H471K | CHIP C 470PF K | |
| C264 | | | CC73HCH1H3R5B | CHIP C 3.5PF B | | C418 | | | CK73HB1A104K | CHIP C 0.10UF K | |
| C267,268 | | | CK73HB1A104K | CHIP C 0.10UF K | | C419 | | | CK73FB0J106K | CHIP C 10UF K | |
| C301 | | | CK73HB1E682K | CHIP C 6800PF K | | C420 | | | CC73HCH1H080B | CHIP C 8.0PF B | |
| C303 | | | CC73HCH1H090B | CHIP C 9.0PF B | | C421 | | | CK73HB1H471K | CHIP C 470PF K | |
| C304 | | | CK73GB1C563K | CHIP C 0.056UF K | | C422 | | | CC73HCH1H330J | CHIP C 33PF J | |
| C306 | | | CK73HB1H681K | CHIP C 680PF K | | C423 | | | CC73HCH1H080B | CHIP C 8.0PF B | |
| C307,308 | | | CK73HB0J105K | CHIP C 1.0UF K | | C426 | | | CK73HB1H102K | CHIP C 1000PF K | |
| C309 | | | CC73HCH1H101J | CHIP C 100PF J | | C427 | | | CC73HCH1H330J | CHIP C 33PF J | |
| C310 | | | CK73HB1C473K | CHIP C 0.047UF K | | C428 | | | CC73HCH1H101J | CHIP C 100PF J | |
| C311 | | | CK73FB0J106K | CHIP C 10UF K | | C430 | | | CK73GB1A105K | CHIP C 1.0UF K | |
| C312 | | | CK73HB1A473K | CHIP C 0.047UF K | | C431 | | | CK73HB1C103K | CHIP C 0.010UF K | |
| C313 | | | CK73FB0J106K | CHIP C 10UF K | | C432 | | | CK73HB1C223K | CHIP C 0.022UF K | |
| C314 | | | CK73HB1H392K | CHIP C 3900PF K | | C433 | | | CK73HB1A104K | CHIP C 0.10UF K | |
| C315 | | | CK73HB1H471K | CHIP C 470PF K | | C434 | | | CK73HB1A683K | CHIP C 0.068UF K | |
| C316 | | | CC73HCH1H221J | CHIP C 220PF J | | C437 | | | CK73HB1C103K | CHIP C 0.010UF K | |
| C317 | | | CK73HB1A473K | CHIP C 0.047UF K | | C440 | | | CC73HCH1H101J | CHIP C 100PF J | |
| C318 | | | CK73HB0J105K | CHIP C 1.0UF K | | C442,443 | | | CC73HCH1H101J | CHIP C 100PF J | |
| C319 | | | CK73HB1H272K | CHIP C 2700PF K | | C444 | | | CK73HB1A104K | CHIP C 0.10UF K | |
| C320 | | | CK73FB0J106K | CHIP C 10UF K | | C445 | | | CK73HB1H471K | CHIP C 470PF K | |

PARTS LIST / 零件表

TX-RX UNIT (X57-7333-01)

| Ref. No. | Address | New parts | Parts No. | Description | Destination | Ref. No. | Address | New parts | Parts No. | Description | Destination |
|----------|---------|-----------|---------------|--------------------------------|-------------|-----------|---------|-----------|--------------|-------------------------------|-------------|
| C446 | | | CK73HB0J105K | CHIP C 1.0UF K | | L219-222 | | | L34-4563-05 | AIR-CORE COIL | |
| C448 | | | CC73GCH1H101J | CHIP C 100PF J | | L300,301 | | | L92-0138-05 | CHIP FERRITE | |
| C449 | | | CC73HCH1H101J | CHIP C 100PF J | | L400 | | | L92-0140-05 | CHIP FERRITE | |
| C451 | | | CK73HB1H471K | CHIP C 470PF K | | L401,402 | | | L92-0138-05 | CHIP FERRITE | |
| C453 | | | CC73HCH1H2R5B | CHIP C 2.5PF B | | L403 | | | L92-0140-05 | CHIP FERRITE | |
| C454 | | | CC73HCH1H101J | CHIP C 100PF J | | L404-407 | | | L92-0161-05 | BEADS CORE | |
| C455 | | | CK73HB0J105K | CHIP C 1.0UF K | | L408 | | | L40-3381-86 | SMALL FIXED INDUCTOR (0.33UH) | |
| C456 | | | CK73HB1A104K | CHIP C 0.10UF K | | L409 | | | L40-5663-57 | SMALL FIXED INDUCTOR (5.6NH) | |
| C459 | | | CC73HCH1H050B | CHIP C 5.0PF B | | L410 | | | L92-0149-05 | CHIP FERRITE | |
| C460 | | | CK73HB1A104K | CHIP C 0.10UF K | | L411 | | | L40-3363-57 | SMALL FIXED INDUCTOR (3.3NH) | |
| C461 | | | CK73HB1H471K | CHIP C 470PF K | | L412 | | | L40-2775-57 | SMALL FIXED INDUCTOR (27.0NH) | |
| C464 | | | CK73HB1C103K | CHIP C 0.010UF K | | X1 | | | L77-3019-05 | TCXO | |
| C465 | | | CK73HB0J105K | CHIP C 1.0UF K | | X400 | * | | L77-3036-05 | CRYSTAL RESONATOR (7.3728MHZ) | |
| C468 | | | CK73HB1A104K | CHIP C 0.10UF K | | XF200 | | | L71-0586-05 | MCF (38.85MHZ) | |
| C470 | | | CK73HB1C183K | CHIP C 0.018UF K | | | | | | | |
| 103 | 1B | | E29-1217-05 | INTER CONNECTOR | | CP400-402 | | | RK74HB1J103J | CHIP-COM 10K J 1/16W | |
| J300 | | | E11-0703-05 | PHONE JACK (2.5/3.5) | | R1 | | | RK73HB1J103J | CHIP R 10K J 1/16W | |
| - | | | F10-3083-04 | SHIELDING CASE | | R2,3 | | | RK73HB1J102J | CHIP R 1.0K J 1/16W | |
| F300 | | | F53-0324-05 | FUSE (2.5A) | | R4 | | | RK73HB1J100J | CHIP R 10 J 1/16W | |
| 104 | 1B | * | J21-8570-14 | MOUNTING HARDWARE | | R5 | | | RK73HB1J392J | CHIP R 3.9K J 1/16W | |
| - | | | J30-1282-14 | SPACER | | R6 | | | RK73HB1J681J | CHIP R 680 J 1/16W | |
| CD200 | | | L79-1866-05 | TUNING COIL | | R7 | | | RK73HB1J473J | CHIP R 47K J 1/16W | |
| CF200 | | | L72-0958-05 | CERAMIC FILTER | | R8 | | | RK73HB1J101J | CHIP R 100 J 1/16W | |
| L1 | | | L92-0140-05 | CHIP FERRITE | | R9 | | | RK73HB1J563J | CHIP R 56K J 1/16W | |
| L2 | | | L41-1001-06 | SMALL FIXED INDUCTOR (10UH) | | R10 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | |
| L3 | | | L41-1078-14 | SMALL FIXED INDUCTOR (10NH) | | R11 | | | RK73HB1J473J | CHIP R 47K J 1/16W | |
| L4 | | | L41-4772-43 | SMALL FIXED INDUCTOR (47NH) | | R12 | | | RK73HB1J223J | CHIP R 22K J 1/16W | |
| L5,6 | | | L41-1001-06 | SMALL FIXED INDUCTOR (10UH) | | R13 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | |
| L7 | | | L41-1005-08 | SMALL FIXED INDUCTOR (10UH) | | R14-16 | | | RK73HB1J101J | CHIP R 100 J 1/16W | |
| L8 | | | L41-2285-06 | SMALL FIXED INDUCTOR (220NH) | | R17 | | | RK73HB1J563J | CHIP R 56K J 1/16W | |
| L10 | | | L40-3375-57 | SMALL FIXED INDUCTOR (33.0NH) | | R20 | | | RK73HB1J470J | CHIP R 47 J 1/16W | |
| L12 | | | L40-3375-57 | SMALL FIXED INDUCTOR (33.0NH) | | R21 | | | RK73HB1J222J | CHIP R 2.2K J 1/16W | |
| L13,14 | | | L40-1275-57 | SMALL FIXED INDUCTOR (12.0NH) | | R22 | | | RK73HB1J562J | CHIP R 5.6K J 1/16W | |
| L15,16 | | | L92-0161-05 | BEADS CORE | | R23 | | | RK73HB1J103J | CHIP R 10K J 1/16W | |
| L17 | | | L40-1075-57 | SMALL FIXED INDUCTOR (10.0NH) | | R24 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | |
| L101 | | | L40-6875-57 | SMALL FIXED INDUCTOR (68.0NH) | | R25 | | | RK73HB1J472J | CHIP R 4.7K J 1/16W | |
| L102 | | | L40-8265-92 | SMALL FIXED INDUCTOR (8.2NH) | | R26 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | |
| L103 | | | L40-2775-92 | SMALL FIXED INDUCTOR (27NH) | | R27 | | | RK73GB2A330J | CHIP R 33 J 1/10W | |
| L104 | | | L92-0149-05 | CHIP FERRITE | | R29,30 | | | RK73HB1J104J | CHIP R 100K J 1/16W | |
| L105 | | | L40-3963-92 | SMALL FIXED INDUCTOR (3.9NH) | | R31 | | | RK73HB1J101J | CHIP R 100 J 1/16W | |
| L106 | | * | L41-3963-14 | SMALL FIXED INDUCTOR (3.9NH) | | R32 | | | RK73HB1J104J | CHIP R 100K J 1/16W | |
| L107 | | | L92-0149-05 | CHIP FERRITE | | R34 | | | RK73HB1J101J | CHIP R 100 J 1/16W | |
| L108 | | | L41-2285-43 | SMALL FIXED INDUCTOR (220NH) | | R39 | | | RK73HB1J332J | CHIP R 3.3K J 1/16W | |
| L109 | | | L92-0138-05 | CHIP FERRITE | | R40 | | | RK73HB1J103J | CHIP R 10K J 1/16W | |
| L111 | | | L34-4568-05 | AIR-CORE COIL | | R42,43 | | | RK73HB1J103J | CHIP R 10K J 1/16W | |
| L112 | | | L92-0161-05 | BEADS CORE | | R44 | | | RK73HB1J471J | CHIP R 470 J 1/16W | |
| L201 | | | L40-1091-37 | SMALL FIXED INDUCTOR (1.000UH) | | R100 | | | RK73HB1J332J | CHIP R 3.3K J 1/16W | |
| L205 | | | L40-5681-86 | SMALL FIXED INDUCTOR (0.56UH) | | R107 | | | RK73GB2A393J | CHIP R 39K J 1/10W | |
| L206 | | | L41-4781-06 | SMALL FIXED INDUCTOR (470NH) | | R112 | | | RK73HB1J822J | CHIP R 8.2K J 1/16W | |
| L208 | | | L40-2285-92 | SMALL FIXED INDUCTOR (220NH) | | R114 | | | RK73HH1J391D | CHIP R 390 D 1/16W | |
| L209 | | | L41-2785-39 | SMALL FIXED INDUCTOR (0.27UH) | | R115 | | | RK73HB1J680J | CHIP R 68 J 1/16W | |
| L210 | | | L40-2285-92 | SMALL FIXED INDUCTOR (220NH) | | R119 | | | RK73HB1J150J | CHIP R 15 J 1/16W | |
| L211 | | * | L41-5681-06 | SMALL FIXED INDUCTOR (560NH) | | R120 | | | RK73HB1J681J | CHIP R 680 J 1/16W | |
| L212 | | | L40-3375-57 | SMALL FIXED INDUCTOR (33.0NH) | | R122 | | | RK73HB1J562J | CHIP R 5.6K J 1/16W | |
| L214 | | | L40-2775-57 | SMALL FIXED INDUCTOR (27.0NH) | | R123 | | | RK73HH1J331D | CHIP R 330 D 1/16W | |
| L215 | | | L40-3975-57 | SMALL FIXED INDUCTOR (39.0NH) | | R124 | | | RK73GB2A181J | CHIP R 180 J 1/10W | |
| L217 | | | L41-1092-44 | SMALL FIXED INDUCTOR (1UH) | | R126 | | | RK73HB1J152J | CHIP R 1.5K J 1/16W | |
| L218 | | * | L79-1930-05 | FILTER | | R128 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | |
| | | | | | | R129,130 | | | RK73HB1J221J | CHIP R 220 J 1/16W | |
| | | | | | | R131 | | | RK73HB1J471J | CHIP R 470 J 1/16W | |

PARTS LIST / 零件表

TX-RX UNIT (X57-7333-01)

| Ref. No. | Address | New parts | Parts No. | Description | Destination | Ref. No. | Address | New parts | Parts No. | Description | Destination |
|----------|---------|-----------|--------------|---------------------|-------------|----------|---------|-----------|--------------|---------------------|-------------|
| R133 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | | R338 | | | RK73HB1J153J | CHIP R 15K J 1/16W | |
| R200 | | | RK73HB1J122J | CHIP R 1.2K J 1/16W | | R339 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | |
| R201 | | | RK73HB1J152J | CHIP R 1.5K J 1/16W | | R340 | | | RK73HB1J472J | CHIP R 4.7K J 1/16W | |
| R202 | | | RK73HB1J272J | CHIP R 2.7K J 1/16W | | R342,343 | | | RK73HB1J102J | CHIP R 1.0K J 1/16W | |
| R204 | | | RK73HB1J124J | CHIP R 120K J 1/16W | | R344,345 | | | RK73HB1J104J | CHIP R 100K J 1/16W | |
| R205 | | | RK73HB1J332J | CHIP R 3.3K J 1/16W | | R346 | | | RK73HB1J472J | CHIP R 4.7K J 1/16W | |
| R206 | | | RK73HB1J394J | CHIP R 390K J 1/16W | | R347 | | | RK73HB1J560J | CHIP R 56 J 1/16W | |
| R207 | | | RK73HB1J332J | CHIP R 3.3K J 1/16W | | R348 | | | RK73HB1J104J | CHIP R 100K J 1/16W | |
| R208 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | | R349 | | | RK73HB1J105J | CHIP R 1.0M J 1/16W | |
| R209 | | | RK73HB1J122J | CHIP R 1.2K J 1/16W | | R350 | | | RK73HB1J182J | CHIP R 1.8K J 1/16W | |
| R211 | | | RK73HB1J222J | CHIP R 2.2K J 1/16W | | R351 | | | RK73HB1J472J | CHIP R 4.7K J 1/16W | |
| R212 | | | RK73HB1J101J | CHIP R 100 J 1/16W | | R352 | | | RK73HB1J471J | CHIP R 470 J 1/16W | |
| R213 | | | RK73HB1J564J | CHIP R 560K J 1/16W | | R354 | | | RK73HB1J101J | CHIP R 100 J 1/16W | |
| R214 | | | RK73HB1J334J | CHIP R 330K J 1/16W | | R355 | | | RK73HB1J151J | CHIP R 150 J 1/16W | |
| R215 | | | RK73HB1J561J | CHIP R 560 J 1/16W | | R356,357 | | | RK73HB1J331J | CHIP R 330 J 1/16W | |
| R216 | | | RK73HB1J101J | CHIP R 100 J 1/16W | | R358 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | |
| R217 | | | RK73HB1J561J | CHIP R 560 J 1/16W | | R359 | | | RK73HB1J104J | CHIP R 100K J 1/16W | |
| R218 | | | RK73HB1J331J | CHIP R 330 J 1/16W | | R360,361 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | |
| R219 | | | RK73HB1J224J | CHIP R 220K J 1/16W | | R363 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | |
| R220 | | | RK73HB1J683J | CHIP R 68K J 1/16W | | R365 | | | RK73HB1J560J | CHIP R 56 J 1/16W | |
| R221 | | | RK73HB1J473J | CHIP R 47K J 1/16W | | R370 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | |
| R222 | | | RK73HB1J224J | CHIP R 220K J 1/16W | | R400 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | |
| R223 | | | RK73HB1J100J | CHIP R 10 J 1/16W | | R401 | | | RK73HB1J181J | CHIP R 180 J 1/16W | |
| R224 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | | R402,403 | | | RK73HB1J473J | CHIP R 47K J 1/16W | |
| R226 | | | RK73HB1J560J | CHIP R 56 J 1/16W | | R404 | | | RK73HB1J101J | CHIP R 100 J 1/16W | |
| R227 | | | RK73HB1J124J | CHIP R 120K J 1/16W | | R405 | | | RK73HB1J473J | CHIP R 47K J 1/16W | |
| R228 | | | RK73HB1J104J | CHIP R 100K J 1/16W | | R406-408 | | | RK73HB1J102J | CHIP R 1.0K J 1/16W | |
| R230 | | | RK73HB1J273J | CHIP R 27K J 1/16W | | R409 | | | RK73HB1J473J | CHIP R 47K J 1/16W | |
| R231 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | | R410,411 | | | RK73HB1J101J | CHIP R 100 J 1/16W | |
| R232,233 | | | RK73HB1J564J | CHIP R 560K J 1/16W | | R412 | | | RK73HB1J473J | CHIP R 47K J 1/16W | |
| R234 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | | R413,414 | | | RK73HB1J102J | CHIP R 1.0K J 1/16W | |
| R300 | | | RK73HB1J153J | CHIP R 15K J 1/16W | | R416 | | | RK73HB1J104D | CHIP R 100K D 1/16W | |
| R302 | | | RK73HB1J822J | CHIP R 8.2K J 1/16W | | R417 | | | RK73HB1J154D | CHIP R 150K D 1/16W | |
| R303 | | | RK73HB1J104J | CHIP R 100K J 1/16W | | R418 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | |
| R304 | | | RK73HB1J273J | CHIP R 27K J 1/16W | | R419-421 | | | RK73HB1J473J | CHIP R 47K J 1/16W | |
| R305 | | | RK73HB1J274J | CHIP R 270K J 1/16W | | R422,423 | | | RK73HB1J393J | CHIP R 39K J 1/16W | |
| R306 | | | RK73HB1J154J | CHIP R 150K J 1/16W | | R424 | | | RK73HB1J101J | CHIP R 100 J 1/16W | |
| R307 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | | R425 | | | RK73HB1J393J | CHIP R 39K J 1/16W | |
| R308 | | | RK73HB1J101J | CHIP R 100 J 1/16W | | R428 | | | RK73HB1J101J | CHIP R 100 J 1/16W | |
| R309,310 | | | RK73HB1J104J | CHIP R 100K J 1/16W | | R429,430 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | |
| R311 | | | RK73HB1J101J | CHIP R 100 J 1/16W | | R431 | | | RK73HB1J103J | CHIP R 10K J 1/16W | |
| R313 | | | RK73HB1J473J | CHIP R 47K J 1/16W | | R433 | | | RK73HB1J473J | CHIP R 47K J 1/16W | |
| R314 | | | RK73HB1J563J | CHIP R 56K J 1/16W | | R434 | | | RK73HB1J103J | CHIP R 10K J 1/16W | |
| R315,316 | | | RK73HB1J153J | CHIP R 15K J 1/16W | | R435 | | | RK73HB1J473J | CHIP R 47K J 1/16W | |
| R317 | | | RK73HB1J333J | CHIP R 33K J 1/16W | | R437 | | | RK73HB1J473J | CHIP R 47K J 1/16W | |
| R318 | | | RK73HB1J104J | CHIP R 100K J 1/16W | | R441 | | | RK73HB1J102J | CHIP R 1.0K J 1/16W | |
| R319 | | | RK73HB1J823J | CHIP R 82K J 1/16W | | R442 | | | RK73HB1J680J | CHIP R 68 J 1/16W | |
| R321 | | | RK73HB1J223J | CHIP R 22K J 1/16W | | R443 | | | RK73HB1J102J | CHIP R 1.0K J 1/16W | |
| R322 | | | RK73HB1J183J | CHIP R 18K J 1/16W | | R444 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | |
| R323 | | | RK73HB1J474J | CHIP R 470K J 1/16W | | R445 | | | RK73HB1J152J | CHIP R 1.5K J 1/16W | |
| R324 | | | RK73HB1J153J | CHIP R 15K J 1/16W | | R446-450 | | | RK73HB1J102J | CHIP R 1.0K J 1/16W | |
| R325 | | | RK73HB1J331J | CHIP R 330 J 1/16W | | R453 | | | RK73HB1J473J | CHIP R 47K J 1/16W | |
| R327 | | | RK73HB1J683J | CHIP R 68K J 1/16W | | R460 | | | RK73HB1J473J | CHIP R 47K J 1/16W | |
| R328 | | | RK73HB1J105J | CHIP R 1.0M J 1/16W | | R464 | | | RK73HB1J102J | CHIP R 1.0K J 1/16W | |
| R329,330 | | | RK73HB1J104J | CHIP R 100K J 1/16W | | R466 | | | RK73HB1J104J | CHIP R 100K J 1/16W | |
| R332 | | | RK73HB1J104J | CHIP R 100K J 1/16W | | R468-471 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | |
| R333 | | | RK73HB1J682J | CHIP R 6.8K J 1/16W | | R472 | | | RK73HB1J105J | CHIP R 1.0M J 1/16W | |
| R334 | | | RK73HB1J473J | CHIP R 47K J 1/16W | | R473 | | | RK73HB1J223J | CHIP R 22K J 1/16W | |
| R335 | | | RK73HB1J102J | CHIP R 1.0K J 1/16W | | R474 | | | RK73GB2A000J | CHIP R 0.0 J 1/10W | |
| R336 | | | RK73HB1J223J | CHIP R 22K J 1/16W | | R475 | | | RK73HB1J104J | CHIP R 100K J 1/16W | |

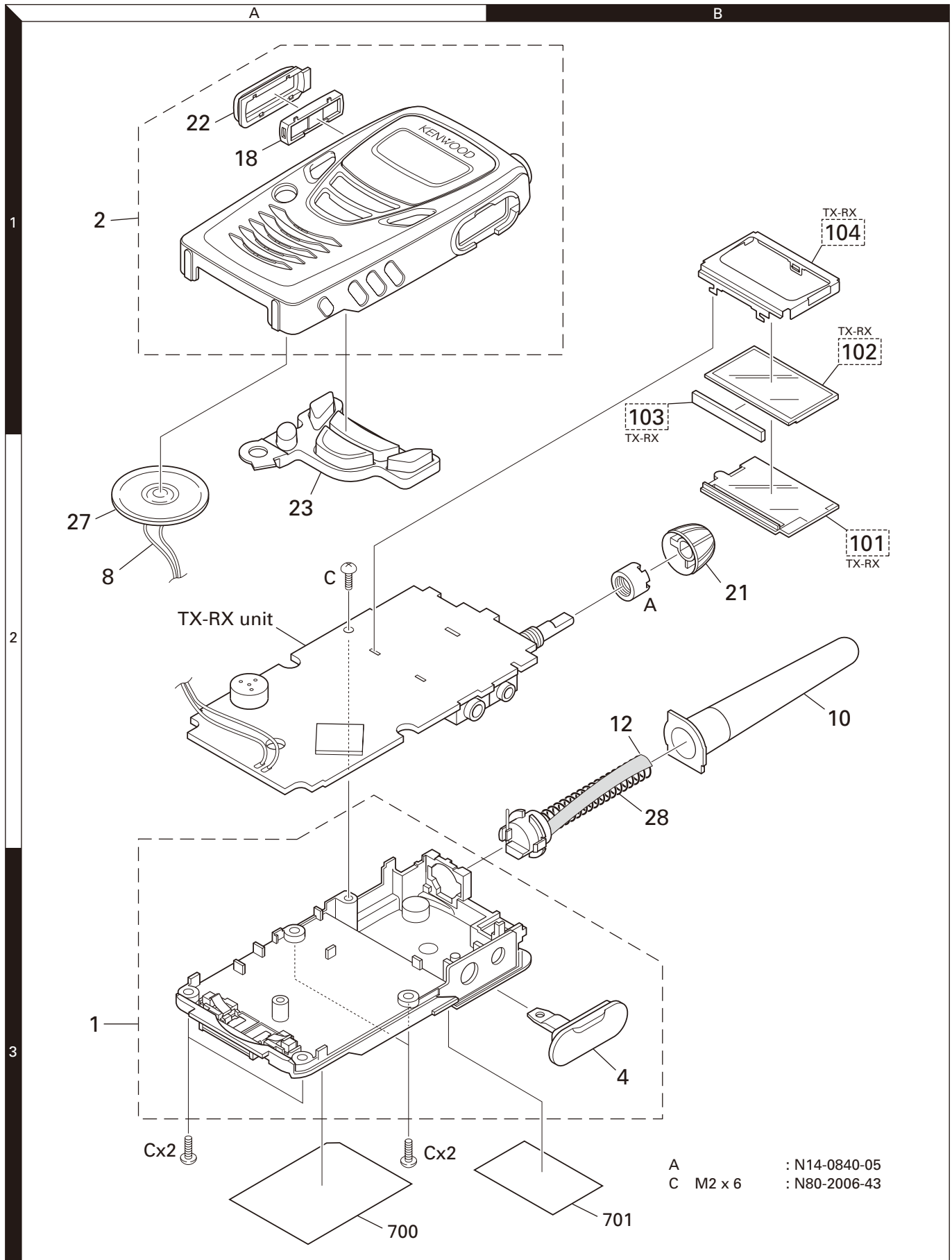
PARTS LIST / 零件表

TX-RX UNIT (X57-7333-01)

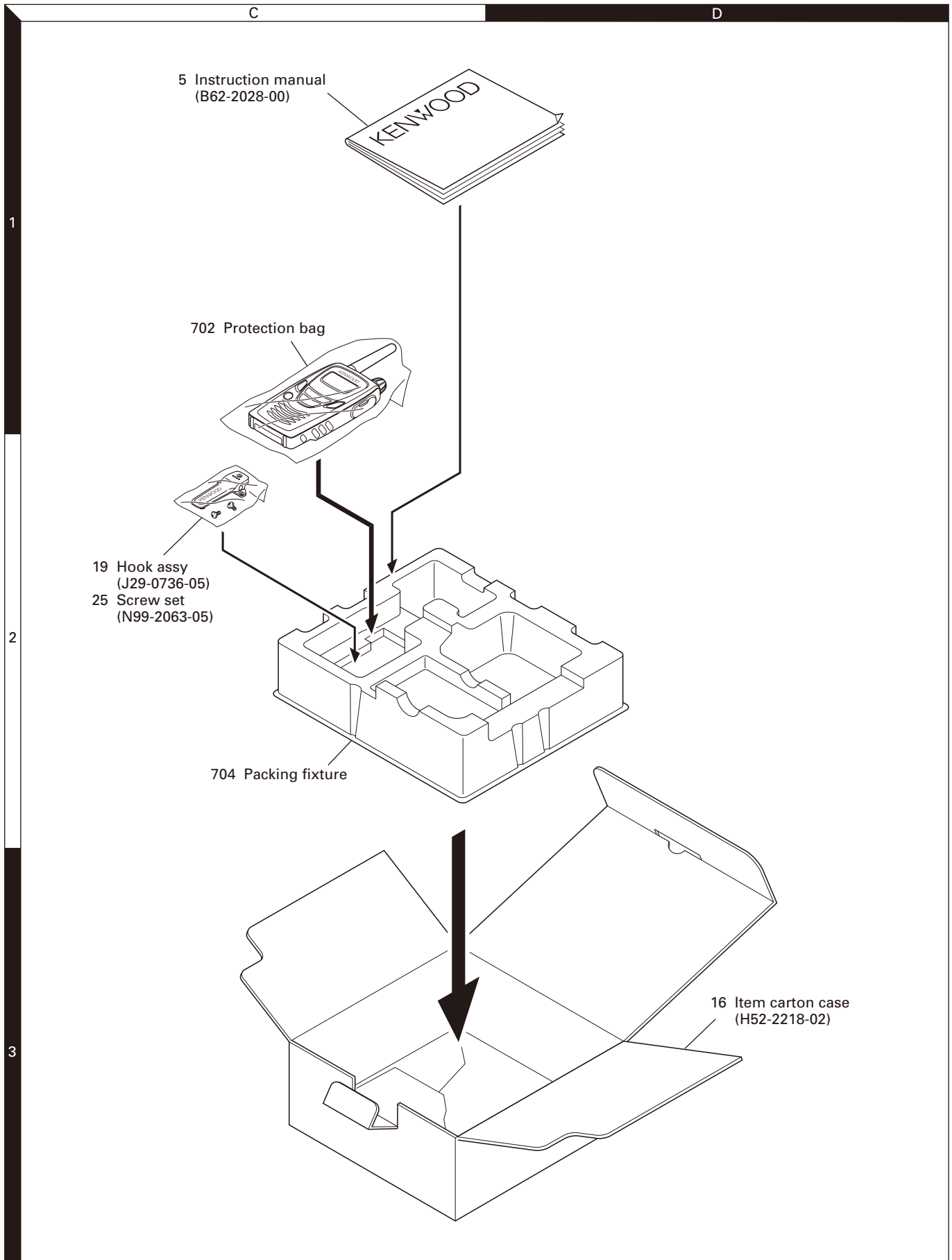
| Ref. No. | Address | New parts | Parts No. | Description | Destination | Ref. No. | Address | New parts | Parts No. | Description | Destination |
|----------|---------|-----------|--------------|------------------------------|-------------|----------|---------|-----------|---------------|-------------|-------------|
| R476 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | | Q408 | | | 2SC4919 | TRANSISTOR | |
| R479 | | | RK73HB1J182J | CHIP R 1.8K J 1/16W | | TH101 | | * | NCP18WM474JOS | THERMISTOR | |
| R482 | | | RK73HB1J273J | CHIP R 27K J 1/16W | | TH102 | | * | PRF15BC471QB1 | THERMISTOR | |
| R483 | | | RK73HB1J121J | CHIP R 120 J 1/16W | | TH302 | | | ERTJ0EV104H | THERMISTOR | |
| R484 | | | RK73HB1J000J | CHIP R 0.0 J 1/16W | | | | | | | |
| R486 | | | RK73HB1J823J | CHIP R 82K J 1/16W | | | | | | | |
| R487 | | | RK73HB1J154J | CHIP R 150K J 1/16W | | | | | | | |
| R490 | | | RK73HB1J473J | CHIP R 47K J 1/16W | | | | | | | |
| R491 | | | RK73HB1J104J | CHIP R 100K J 1/16W | | | | | | | |
| R492 | | | RK73HB1J123J | CHIP R 12K J 1/16W | | | | | | | |
| R493 | | | RK73HB1J182J | CHIP R 1.8K J 1/16W | | | | | | | |
| VR300 | | | R32-0735-05 | SEMI FIXED VARIABLE RESISTOR | | | | | | | |
| VR301 | | | R31-0667-05 | VARIABLE RESISTOR | | | | | | | |
| S1 | | | S70-0414-05 | TACT SWITCH | | | | | | | |
| MIC300 | | | T91-0651-15 | MIC ELEMENT | | | | | | | |
| D1 | | * | RKS151KJ | DIODE | | | | | | | |
| D2 | | | 1SV270-F | VARIABLE CAPACITANCE DIODE | | | | | | | |
| D3 | | | MA2S111-F | DIODE | | | | | | | |
| D4 | | * | 1SV304-F | VARIABLE CAPACITANCE DIODE | | | | | | | |
| D5 | | | MA2S111-F | DIODE | | | | | | | |
| D6 | | | HSC277 | DIODE | | | | | | | |
| D7 | | * | RKS151KJ | DIODE | | | | | | | |
| D101 | | | HVC131 | DIODE | | | | | | | |
| D200,201 | | | HSC277 | DIODE | | | | | | | |
| D300 | | | DA221 | DIODE | | | | | | | |
| D301,302 | | | RB706F-40 | DIODE | | | | | | | |
| D303 | | | DAN222 | DIODE | | | | | | | |
| D304 | | | GN1G | DIODE | | | | | | | |
| D305-308 | | | KDZ3.3V | ZENER DIODE | | | | | | | |
| IC1 | | | TB31202FNG | MOS-IC | | | | | | | |
| IC100 | | | BH2219FVM | ANALOGUE IC | | | | | | | |
| IC200 | | | TA31136FNG | MOS-IC | | | | | | | |
| IC300 | | | AK2346 | MOS-IC | | | | | | | |
| IC301 | | | NJM2100V-ZB | MOS-IC | | | | | | | |
| IC302 | | | TK62012F | MOS-IC | | | | | | | |
| IC303 | | | LM4865M-N | BI-POLAR IC | | | | | | | |
| IC400 | | | XC61CN2802N | MOS-IC | | | | | | | |
| IC401 | | | XC61CN2702N | MOS-IC | | | | | | | |
| IC403 | | * | D338327A30WV | MICRO CONTROL UNIT | | | | | | | |
| IC404 | | | BH30FB1WG | MOS-IC | | | | | | | |
| IC405 | | | TC7W74FU-F | MOS-IC | | | | | | | |
| IC406 | | | BR24L08FJ-W | ROM IC | | | | | | | |
| Q1 | | | 2SK1824-A | FET | | | | | | | |
| Q2,3 | | | 2SC5488 | TRANSISTOR | | | | | | | |
| Q4 | | | 2SC4617(S) | TRANSISTOR | | | | | | | |
| Q5,6 | | | 2SC5066-F(O) | TRANSISTOR | | | | | | | |
| Q101 | | | 2SC5092-F | TRANSISTOR | | | | | | | |
| Q103 | | * | RQA0004PXQDS | FET | | | | | | | |
| Q104 | | | RQA0002DNS | FET | | | | | | | |
| Q200 | | | KRA304E-P | DIGITAL TRANSISTOR | | | | | | | |
| Q201,202 | | | 2SC4082 | TRANSISTOR | | | | | | | |
| Q203 | | | 3SK318 | FET | | | | | | | |
| Q204 | | | 3SK294-FP | FET | | | | | | | |
| Q300-302 | | | 2SK1824-A | FET | | | | | | | |
| Q303 | | | 2SC4919 | TRANSISTOR | | | | | | | |
| Q400-402 | | | DTC114EE | DIGITAL TRANSISTOR | | | | | | | |
| Q403 | | | 2SC4919 | TRANSISTOR | | | | | | | |
| Q404-406 | | | KRA305E | DIGITAL TRANSISTOR | | | | | | | |

TK-3230

EXPLODED VIEW / 部件分解图



PACKING / 包装



Parts with the exploded numbers larger than 700 are not supplied.

ADJUSTMENT

Required Test Equipment

1. Stabilized Power Supply

- 1) The supply voltage can be changed between 0V and 10V, and the current is 3A or more
- 2) The standard voltage is 3.8V

2. DC Ammeter

- 1) Class 1 ammeter (17 ranges and other features).
- 2) The full scale can be set to either 300mA or 3A.
- 3) A cable of less internal loss must be used.

3. Frequency Counter (f. counter)

- 1) Frequencies of up to 1GHz or so can be measured.
- 2) The sensitivity can be changed to 500MHz or below, and measurements are highly stable and accurate (0.2ppm or so).

4. Power Meter

- 1) Measurable frequency : Up to 600MHz
- 2) Impedance : 50Ω, unbalanced
- 3) Measuring range : Full scale of 3W or so
- 4) A standard cable (5D2W 1m) must be used.

5. RF Voltmeter (RF V.M)

- 1) Measurable frequency : Up to 600MHz or so

6. Linear Detector

- 1) Measurable frequency : Up to 600MHz or so
- 2) Characteristics are flat, and CN is 60dB or more

7. Digital Voltmeter

- 1) Voltage range : FS=10V or so
- 2) Input resistance : 1MΩ or more

8. Oscilloscope

- 1) Measuring range : DC to 30MHz
- 2) Provides highly accurate measurements for 5 to 25MHz.

9. AF Voltmeter (AF V.M)

- 1) Measurable frequency : 50Hz to 1MHz
- 2) Maximum sensitivity : 1mV or more

10. Standard Signal Generator (SSG)

- 1) Maximum frequency : 600MHz or more
- 2) Output : -133dBm/0.05μV to 7dBm/501mV
- 3) Output impedance : 50Ω

11. Dummy Load

- 1) 8Ω, 1W or more

12. AF Generator (AG)

- 1) Frequency range : 100Hz to 100kHz
- 2) Output : 0.5mV to 1V

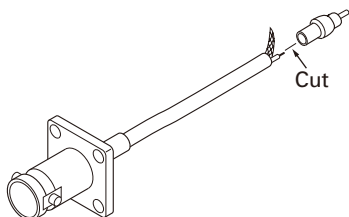
13. Distortion Meter

- 1) Measurable frequency : 30Hz to 100kHz
- 2) Input level : 50mV to 10Vrms

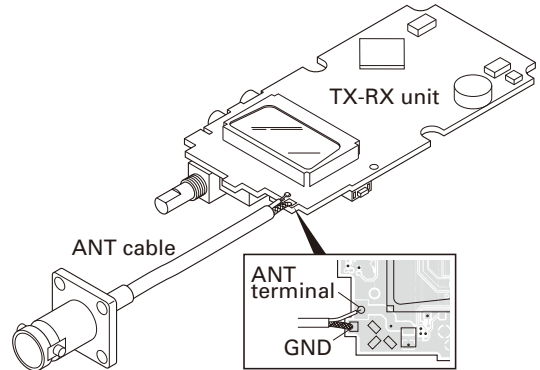
Service Jig

■ ANT cable (E30-3418-08)

Modify the cable as shown below.

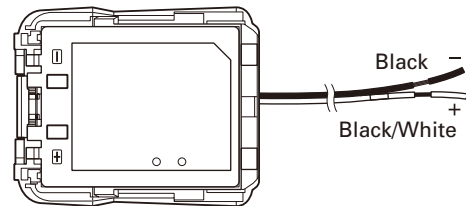


Solder the ANT cable to the ANT terminal on the TX-RX unit.



■ Battery jig (W05-1365-00)

Connect the power cable properly between the battery jig installed in the transceiver and the power supply, and be sure output voltage and the power supply polarity prior to switching the power supply ON, otherwise over voltage and reverse connection may damage the transceiver, or the power supply or both.



Note: When using the battery jig, you must measure the voltage at the terminals of the battery jig. Otherwise, a slight voltage drop may occur within the power cable, between the power supply and the battery jig, especially while the transceiver transmits.

Test Signaling

| No. | Receive | Transmit |
|-----|---------------------|---------------------|
| 1 | None | None |
| 2 | None | 100Hz Square Wave |
| 3 | QT 67.0Hz | QT 67.0Hz |
| 4 | QT 151.4Hz | QT 151.4Hz |
| 5 | QT 250.3Hz | QT 250.3Hz |
| 6 | DQT D023N | DQT D023N |
| 7 | DQT D754I | DQT D754I |
| 8 | MSK Code (100-1000) | MSK Code (100-1000) |
| 9 | None | MSK (1010...) |

调整

所需测试设备

1. 稳定电源

- 1) 电源电压可以在 0V 和 10V 之间切换，并且电流为 3A 或更大
- 2) 标准电压为 3.8V

2. 直流安培表

- 1) 1 级安培表 (17 量程和其他功能)。
- 2) 全刻度可以设置为 300mA 或 3A。
- 3) 必须使用较小内部损耗的电缆。

3. 频率计数器 (f. counter)

- 1) 可以测量最高 1GHz 左右的频率。
- 2) 灵敏度可以切换到 500MHz 或以下，测量结果高度稳定、精确 (0.2ppm 左右)。

4. 功率表

- 1) 可测频率：最高 600MHz
- 2) 阻抗：50 Ω ，不平衡
- 3) 测量范围：全刻度 3W 左右
- 4) 必须使用标准电缆 (5D2W 1m)。

5. RF 电压表 (RF V.M)

- 1) 可测频率：最高 600MHz 左右

6. 线性检波器

- 1) 可测频率：最高 600MHz 左右
- 2) 特性固定且 CN 为 60dB 或更大

7. 数字电压表

- 1) 电压范围：FS=10V 左右
- 2) 输入电阻：1M Ω 或更大

8. 示波器

- 1) 测量范围：直流到 30MHz
- 2) 5 ~ 25MHz 之间提供高精度测量。

9. 音频伏特表 (AF V.M)

- 1) 可测频率：50Hz ~ 1MHz
- 2) 最大灵敏度：1mV 或更大

10. 标准信号发生器 (SSG)

- 1) 最大频率：600MHz 或更大
- 2) 输出：-133dBm/0.05 μ V ~ 7dBm/501mV
- 3) 输出阻抗：50 Ω

11. 等效负载

- 1) 8 Ω ，1W 或更大

12. 音频发生器 (AG)

- 1) 频率范围：100Hz ~ 100kHz
- 2) 输出：0.5mV ~ 1V

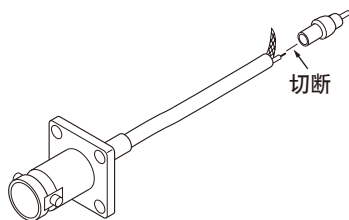
13. 失真仪

- 1) 可测频率：30Hz ~ 100kHz
- 2) 输入电平：50mV ~ 10Vrms

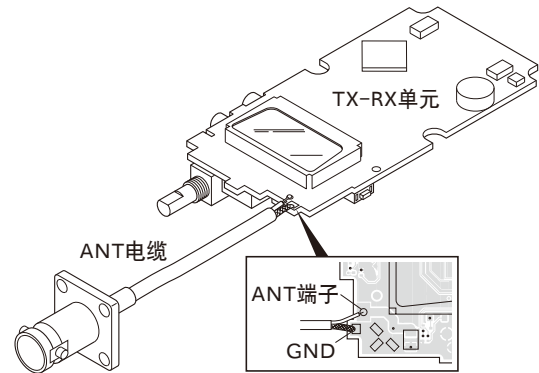
维修夹具

■ ANT 电缆 (E30-3418-08)

如下所示修改电缆。

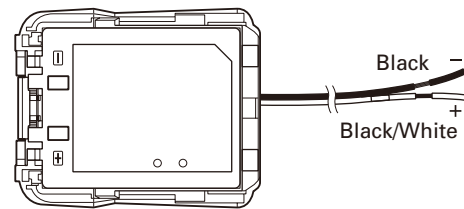


将 ANT 电缆焊接到 TX-RX 单元的 ANT 端子。



■ 电池夹具 (W05-1365-00)

将电源线正确连接对讲机安装的电池夹具与电源，并且打开电源之前确认输出电压和电源极性，否则过电压和逆向连接可能会损坏对讲机或 / 和电源。



注意：使用电池夹具时，必须测量电池夹具端子处的电压。否则，电源与电池夹具之间的电源线可能会发生微小的压降，尤其是对讲机发射时。

测试信令

| 号 | 接收 | 发射 |
|---|-------------------|-------------------|
| 1 | 无 | 无 |
| 2 | 无 | 100Hz 方波 |
| 3 | QT 67.0Hz | QT 67.0Hz |
| 4 | QT 151.4Hz | QT 151.4Hz |
| 5 | QT 250.3Hz | QT 250.3Hz |
| 6 | DQT D023N | DQT D023N |
| 7 | DQT D754I | DQT D754I |
| 8 | MSK 代码 (100-1000) | MSK 代码 (100-1000) |
| 9 | 无 | MSK (1010...) |

ADJUSTMENT

Test Frequency

| No. | Receive (MHz) | Transmit (MHz) |
|----------|---------------|----------------|
| 1 (Low) | 410.05000 | 410.10000 |
| 2 (High) | 419.95000 | 419.90000 |
| 3 | 410.00000 | 410.00000 |
| 4 | 410.20000 | 410.20000 |
| 5 | 410.40000 | 410.40000 |
| 6 | 410.60000 | 410.60000 |


Adjustment Frequency List

| CH | Receive (MHz) | Transmit (MHz) |
|-------------------------|---------------|----------------|
| Center | 415.55000 | 415.50000 |
| Frequency Shift 6.25KHz | - | 410.50625 |
| Frequency Shift 5KHz | - | 410.50500 |

Common Section

| Item | Condition | Measurement | | | Adjustment | | | Specifications / Remarks |
|---------------------------------|--|-------------------|-------|----------|------------|-------|--------|--------------------------|
| | | Test-equipment | Unit | Terminal | Unit | Parts | Method | |
| 1. Setting | 1) Set battery jig Battery terminal: 3.8V | | | | | | | |
| 2. VCO Lock Voltage (Test mode) | 1) CH: TX high PTT: ON | Digital voltmeter | TX-RX | LV | | | Check | 2.5V or less |
| | 2) CH: RX high | | | | | | | 0.4V or more |
| | 3) CH: RX low | | | | | | | |
| | 4) CH: TX low PTT: ON | | | | | | | |

Transmitter Section

| Item | Condition | Measurement | | | Adjustment | | | Specifications / Remarks | |
|----------------------------|---|---------------------------------|------|------------------------------------|------------|--------|--------------------------------------|---|------------------------------|
| | | Test-equipment | Unit | Terminal | Unit | Parts | Method | | |
| 1. Frequency Adjustment | 1) PC tune CH: TX center PTT: ON | f. counter | | ANT Jig cable SP/MIC jack | | PC key | Adjust to the center frequency. | Within ± 100 Hz | |
| 2. Frequency Shift 6.25KHz | 1) PC tune CH: TX 410.50625MHz PTT: ON | | | | | | | Adjust to the desired frequency. | Within ± 100 Hz |
| 3. Frequency Shift 5KHz | 1) PC tune CH: TX 410.50500MHz PTT: ON | | | | | | | | |
| 4. High Transmit Power | 1) PC tune CH: TX center | Power meter DC ammeter | | | | | Adjust it to 1.5W | ± 0.1 W Less than 1.6A | |
| | 2) Test mode CH: TX low, high PTT: ON | | | | | | | Check | 1.15~1.85W Less than 1.6A |
| 5. Low Transmit Power | 1) PC tune CH: TX center PTT: ON | | | | | PC key | Adjust it to 0.55W | ± 0.1 W Less than 0.9A | |
| | 2) Test mode CH: TX low, high PTT: ON | | | | | | | Check | 300~800mW Less than 0.9A |
| 6. DQT Balance | 1) Test mode CH: TX low SIG: TX 100Hz square wave Linear detector filter LPF: 3kHz PTT: ON | Linear detector Oscilloscope | | | TX-RX | VR300 | Adjust the wave-form to square wave. |  | |

调整

测试频率

| 号 | 接收 (MHz) | 发射 (MHz) |
|-------|-----------|-----------|
| 1 (低) | 410.05000 | 410.10000 |
| 2 (高) | 419.95000 | 419.90000 |
| 3 | 410.00000 | 410.00000 |
| 4 | 410.20000 | 410.20000 |
| 5 | 410.40000 | 410.40000 |
| 6 | 410.60000 | 410.60000 |


调整频率表

| 信道 | 接收 (MHz) | 发射 (MHz) |
|--------------|-----------|-----------|
| 中心 | 415.55000 | 415.50000 |
| 频率偏移 6.25KHz | - | 410.50625 |
| 频率偏移 5KHz | - | 410.50500 |

公用部分

| 项目 | 条件 | 测量 | | | 调整 | | | 规格 / 备注 |
|-----------------------|-------------------------------|-------|-------|----|----|----|----|----------|
| | | 测量装置 | 单元 | 端子 | 单元 | 部件 | 方法 | |
| 1. 设定 | 1) 设置电池夹具 BATT 端子电压 : 3.8V | | | | | | | |
| 2. VCO 锁定电压 (测试模式) | 1) CH: TX 高 PTT: 开启 | 数字电压表 | TX-RX | LV | | | 检查 | 2.5V 或更低 |
| | 2) CH: RX 高 | | | | | | | 0.4V 或更高 |
| | 3) CH: RX 低 | | | | | | | |
| | 4) CH: TX 低 PTT: 开启 | | | | | | | |

发射部分

| 项目 | 条件 | 测量 | | | 调整 | | | 规格 / 备注 |
|--------------------|--|--------------|----|------------------------------|-------|-------|-----------|---|
| | | 测量装置 | 单元 | 端子 | 单元 | 部件 | 方法 | |
| 1. 频率调整 | 1) PC 同调 CH: TX 中心 PTT: 开启 | 频率计数器 | | ANT 夹具 电缆 SP/MIC 插孔 | | PC 键 | 调整到中心频率 | ±100Hz 以内 |
| 2. 频率偏移 6.25KHz | 1) PC 同调 CH: TX 410.50625MHz PTT: 开启 | | | | | | 调整到想要的频率 | ±100Hz 以内 |
| 3. 频率偏移 5KHz | 1) PC 同调 CH: TX 410.50500MHz PTT: 开启 | | | | | | | |
| 4. 高发射功率 | 1) PC 同调 CH: TX 中心 | 功率表 直流安培表 | | | | | 调整到 1.5W | ±0.1W 1.6A 或更低 |
| | 2) 测试模式 CH: TX 低, 高 PTT: 开启 | | | | | | 检查 | 1.15 ~ 1.85W 1.6A 或更低 |
| 5. 低发射功率 | 1) PC 同调 CH: TX 中心 PTT: 开启 | | | | | PC 键 | 调整到 0.55W | ±0.1W 0.9A 或更低 |
| | 2) 测试模式 CH: TX 低, 高 PTT: 开启 | | | | | | 检查 | 300 ~ 800mW 0.9A 或更低 |
| 6. DQT 平衡 | 1) 测试模式 CH: TX 低 SIG: TX 100Hz 方波 调制分析滤波器 LPF: 3kHz PTT: 开启 | 线性检波器 示波器 | | | TX-RX | VR300 | 将波形调整到方波 |  |

ADJUSTMENT

| Item | Condition | Measurement | | | Adjustment | | | Specifications / Remarks |
|--|---|---------------------------------|------|------------------------------------|------------|----------------------|--|--------------------------|
| | | Test-equipment | Unit | Terminal | Unit | Parts | Method | |
| 7. Maximum Deviation (Wide) (Narrow) | 1) PC tune CH: TX center Linear detector filter LPF: 15kHz AG: 1kHz/150mV PTT: ON | Linear detector AG AF V.M | | ANT Jig cable SP/MIC jack | | PC key | Adjust it to 4.2kHz. ± peak whichever higher | ±0.1kHz |
| | | | | | | | Adjust it to 2.1kHz. ± peak whichever higher | ±0.1kHz |
| 8. MIC Sensitivity (Wide) (Narrow) | 1) Test mode CH: TX low, high Linear detector filter LPF: 15kHz AG: 1kHz/13mV PTT: ON | | | | | | Check | ±2.5~3.8kHz |
| | | | | | | | | ±1.1~1.9kHz |
| 9. QT Fine Deviation | 1) PC tune CH: TX center (Wide) QT: 151.4Hz Linear detector filter LPF: 3kHz PTT: ON | Linear detector | | | | PC key | Adjust it to 0.75kHz. | ±0.05kHz |
| | 2) PC tune CH: TX center (Narrow) QT: 151.4Hz Linear detector filter LPF: 3kHz PTT: ON | | | | | | Adjust it to 0.35kHz. | ±0.05kHz |
| 10. DQT Fine Deviation | 1) PC tune CH: TX center (Wide) DQT: 023N Linear detector filter LPF: 3kHz PTT: ON | | | | | | Adjust it to 0.75kHz. | ±0.05kHz |
| | 2) PC tune CH: TX center (Narrow) DQT: 023N Linear detector filter LPF: 3kHz PTT: ON | | | | | | Adjust it to 0.35kHz. | ±0.05kHz |
| 11. MSK Fine Deviation | 1) PC tune CH: TX center (Wide) MSK Linear detector filter LPF: 15kHz PTT: ON | | | | | | Adjust it to 3.0kHz. | ±0.1kHz |
| | 2) CH: TX center (Narrow) MSK Linear detector filter LPF: 15kHz PTT: ON | | | | | | Check | ±1.0~±2.0kHz |
| 12. VOX Level | 1) PC tune AG: 1kHz/40mV | AG | | | | PC key (Start) | Write | |
| 13. Battery Indicator Level | 1) PC tune Battery terminal: 3.25V | Digital voltmeter | | Battery terminal | | | | |

调 整

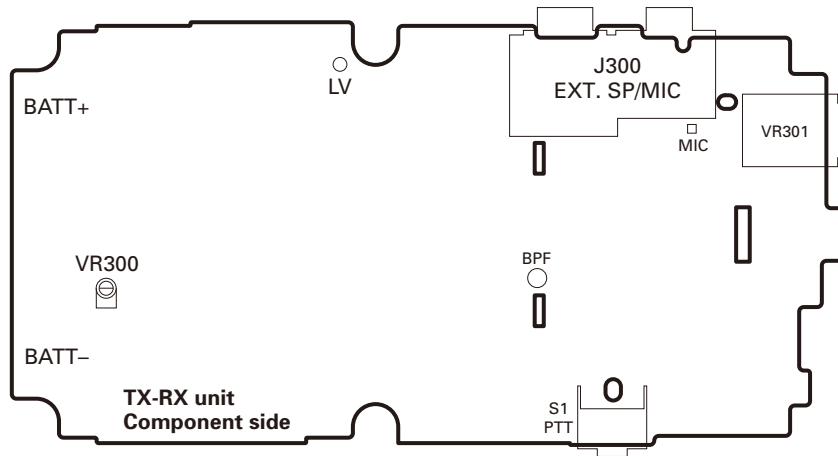
| 项 目 | 条 件 | 测 量 | | | 调 整 | | | 规 格 / 备 注 |
|---------------------------------|---|---------------------------|----|------------------------------|-----|--------------|-----------------------|----------------|
| | | 测量装置 | 单元 | 端子 | 单元 | 部件 | 方 法 | |
| 7. 最大频偏 (宽) (窄) | 1)PC 同调 CH: TX 中心 调制分析滤波器 LPF: 15kHz AG: 1kHz/150mV PTT: 开启 | 线性检波 器 AG AF V.M | | ANT 夹 具电缆 SP/MIC 插孔 | | PC 键 | 调整到 4.2kHz。 ± 较高峰值 | ±0.1kHz |
| | | | | | | | 调整到 2.1kHz。 ± 较高峰值 | ±0.1kHz |
| 8. 麦克风 灵敏度 (宽) (窄) | 1) 测试模式 CH: TX 低, 高 调制分析滤波器 LPF: 15kHz AG: 1kHz/13mV PTT: 开启 | | | | | | 检查 | ±2.5 ~ 3.8kHz |
| | | | | | | | | ±1.1 ~ 1.9kHz |
| 9. QT 细频偏 | 1)PC 同调 CH: TX 中心 (宽) QT: 151.4Hz 调制分析滤波器 LPF: 3kHz PTT: 开启 | 线性检波 器 | | | | PC 键 | 调整到 0.75kHz | ±0.05kHz |
| | 2)PC 同调 CH: TX 中心 (窄) QT: 151.4Hz 调制分析滤波器 LPF: 3kHz PTT: 开启 | | | | | | 调整到 0.35kHz | ±0.05kHz |
| 10. DQT 细频偏 | 1)PC 同调 CH: TX 中心 (宽) DQT: 023N 调制分析滤波器 LPF: 3kHz PTT: 开启 | | | | | | 调整到 0.75kHz | ±0.05kHz |
| | 2)PC 同调 CH: TX 中心 (窄) DQT: 023N 调制分析滤波器 LPF: 3kHz PTT: 开启 | | | | | | 调整到 0.35kHz | ±0.05kHz |
| 11. MSK 细频偏 | 1)PC 同调 CH: TX 中心 (宽) MSK 调制分析滤波器 LPF: 15kHz PTT: 开启 | | | | | | 调整到 3.0kHz | ±0.1kHz |
| | 2)CH: TX 中心 (窄) MSK 调制分析滤波器 LPF: 15kHz PTT: 开启 | | | | | | 检查 | ±1.0 ~ ±2.0kHz |
| 12. VOX 电平 | 1)PC 同调 AG: 1kHz/40mV | AG | | | | PC 键 (开始) | 写 | |
| 13. 电池指示 电平 | 1)PC 同调 BATT 端子电压: 3.25V | 数字电压 表 | | BATT 端 子 | | | | |

ADJUSTMENT

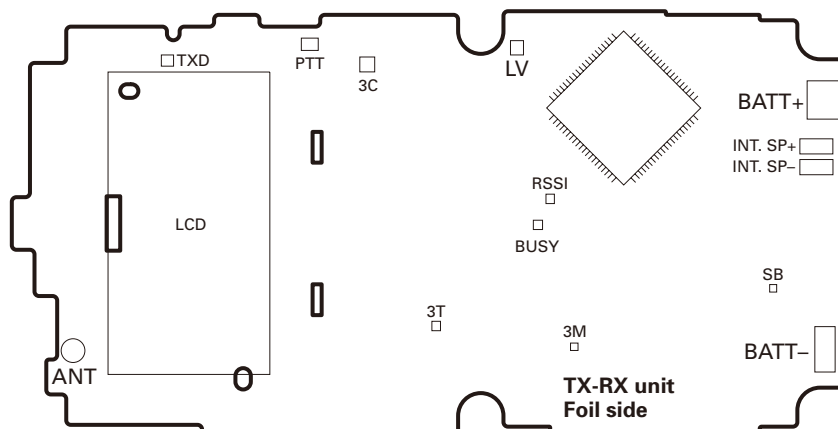
Receiver Section

| Item | Condition | Measurement | | | Adjustment | | | Specifications / Remarks |
|----------------------------|---|--|------|------------------------------------|------------|-----------|--------------------------------|--------------------------|
| | | Test-equipment | Unit | Terminal | Unit | Parts | Method | |
| 1. Sensitivity (Wide) | 1) Test mode CH: RX low, high SSG output: -117dBm (0.32μV) SSG MOD: 1kHz SSG DEV: ±3kHz | SSG Oscilloscope AF V.M Distortion meter | | ANT Jig cable SP/MIC jack | | | Check | SINAD: 12dB or more |
| | (Narrow) | | | | | | | |
| 2. Squelch Level (Open) | 1) PC tune CH: RX center (Wide) SSG output: -123dBm (0.16μV) SSH MOD: 1kHz SSG DEV: ±3.0kHz | | | | | PC key | Adjust to open the squelch. | |
| | 2) PC tune CH: RX center (Narrow) SSG output: -122dBm (0.18μV) SSH MOD: 1kHz SSG DEV: ±1.5kHz | | | | | | | |

Adjustment Points



LV: VCO lock voltage measurement
VR300: DQT balance adjustment



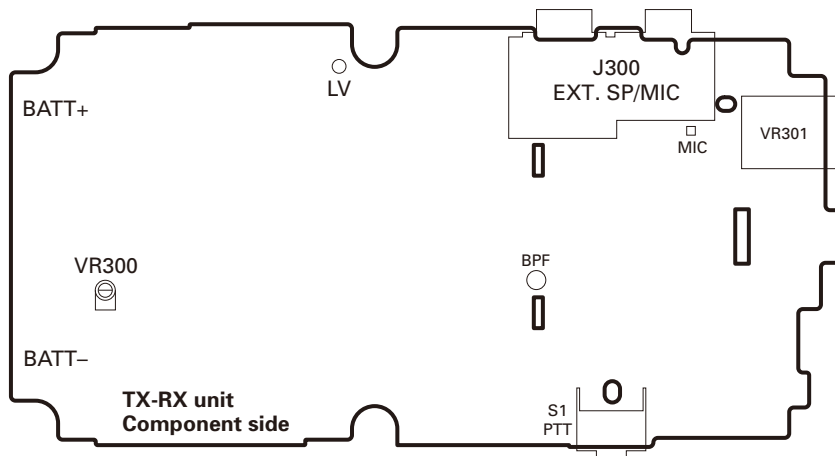
BATT+/-: External power supply terminal (Fasten it with an alligator clip)

调整

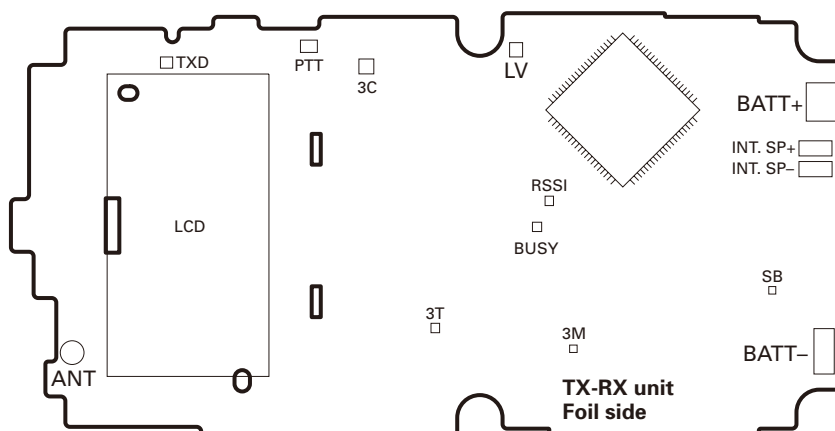
接收部分

| 项目 | 条件 | 测量 | | | 调整 | | | 规格 / 备注 |
|-----------------|--|-----------------------------|----|------------------------------|----|------|---------|-----------------|
| | | 测量装置 | 单元 | 端子 | 单元 | 部件 | 方法 | |
| 1. 灵敏度 (宽) | 1) 测试模式 CH: RX 低, 高 SSG 输出: -117dBm (0.32μV) SSG 调制: 1kHz SSG 频偏: ±3kHz | SSG 示波器 AF V.M 失真仪 | | ANT 夹 具电缆 SP/MIC 插孔 | | | 检查 | SINAD: 12dB 或更高 |
| (窄) | 2) 测试模式 CH: RX 低, 高 SSG 输出: -116dBm (0.35μV) SSG 调制: 1kHz SSG 频偏: ±1.5kHz | | | | | | | |
| 2. 静噪电平 (打开) | 1) PC 同调 CH: RX 中心 (宽) SSG 输出: -123dBm (0.16μV) SSH 调制: 1kHz SSG 频偏: ±3.0kHz | | | | | | | |
| | 2) PC 同调 CH: RX 中心 (窄) SSG 输出: -122dBm (0.18μV) SSH 调制: 1kHz SSG 频偏: ±1.5kHz | | | | | PC 键 | 调整到打开静噪 | |

调整点



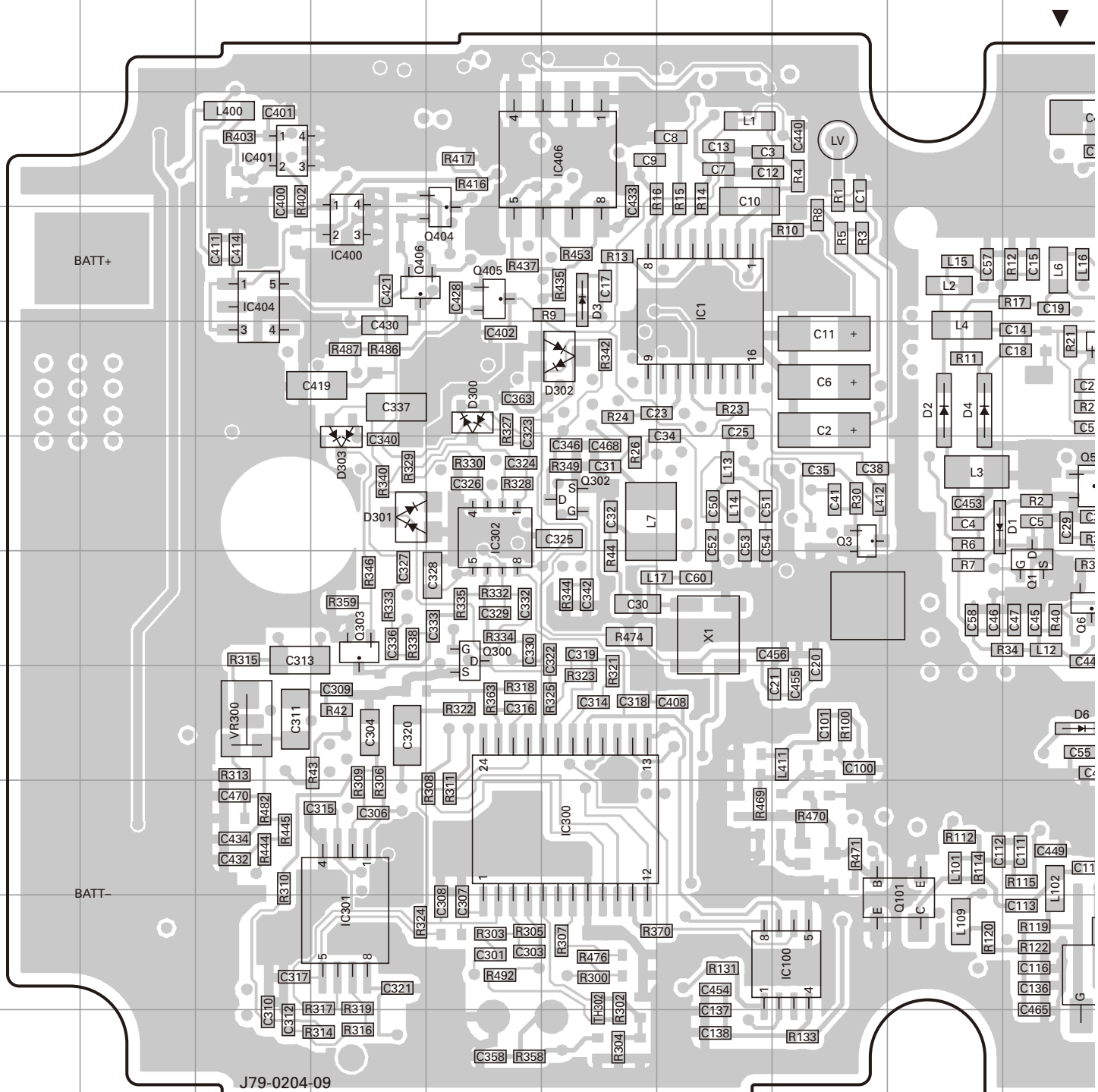
LV: VCO 锁定电压测量
VR300: DQT 平衡调整



BATT+/-: 外部电源端子
(采用弹簧夹将其固定)

TK-3230 PC BOARD / PC板

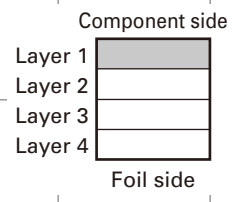
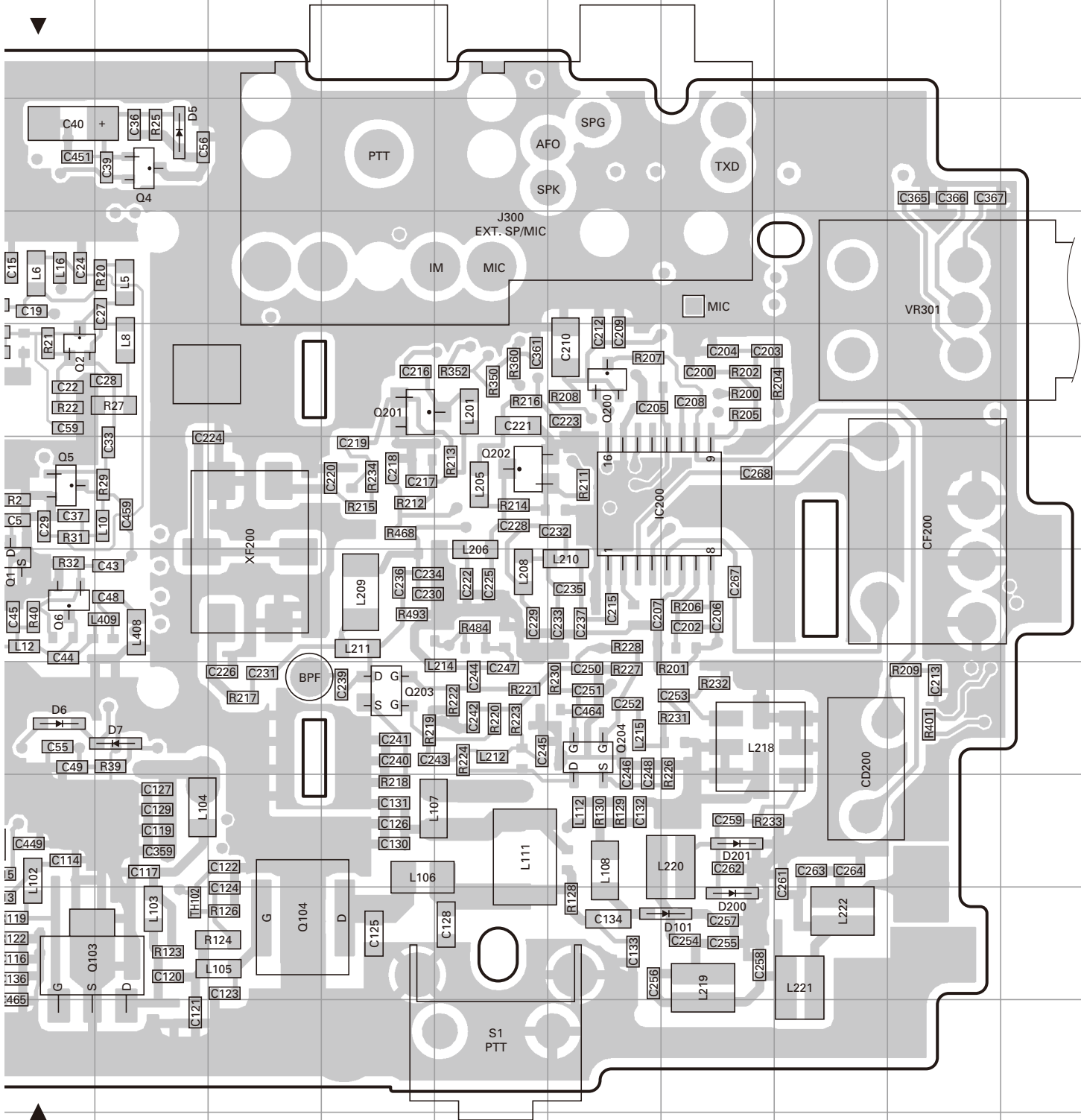
TX-RX UNIT (X57-7333-01) Component side view (J79-0204-09)



| Ref. No. | Address | Ref. No. | Address | Ref. No. | Address | Ref. No. | Address | Ref. No. | Address | Ref. No. | Address |
|----------|---------|----------|---------|----------|---------|----------|---------|----------|---------|----------|---------|
| IC1 | 4G | IC404 | 4C | Q101 | 10J | Q300 | 7E | D3 | 4F | D300 | 5E |
| IC100 | 10H | IC406 | 3F | Q103 | 10J | Q302 | 6F | D4 | 5I | D301 | 6D |
| IC200 | 6O | Q1 | 7J | Q104 | 10L | Q303 | 7D | D5 | 3K | D302 | 5F |
| IC300 | 9F | Q2 | 5J | Q200 | 5O | Q404 | 4E | D6 | 8J | D303 | 6D |
| IC301 | 10D | Q3 | 6H | Q201 | 5M | Q405 | 4E | D7 | 8K | | |
| IC302 | 6E | Q4 | 3K | Q202 | 6N | Q406 | 4D | D101 | 10P | | |
| IC400 | 4D | Q5 | 6J | Q203 | 8M | D1 | 6I | D200 | 10P | | |
| IC401 | 3C | Q6 | 7J | Q204 | 8O | D2 | 5I | D201 | 9P | | |

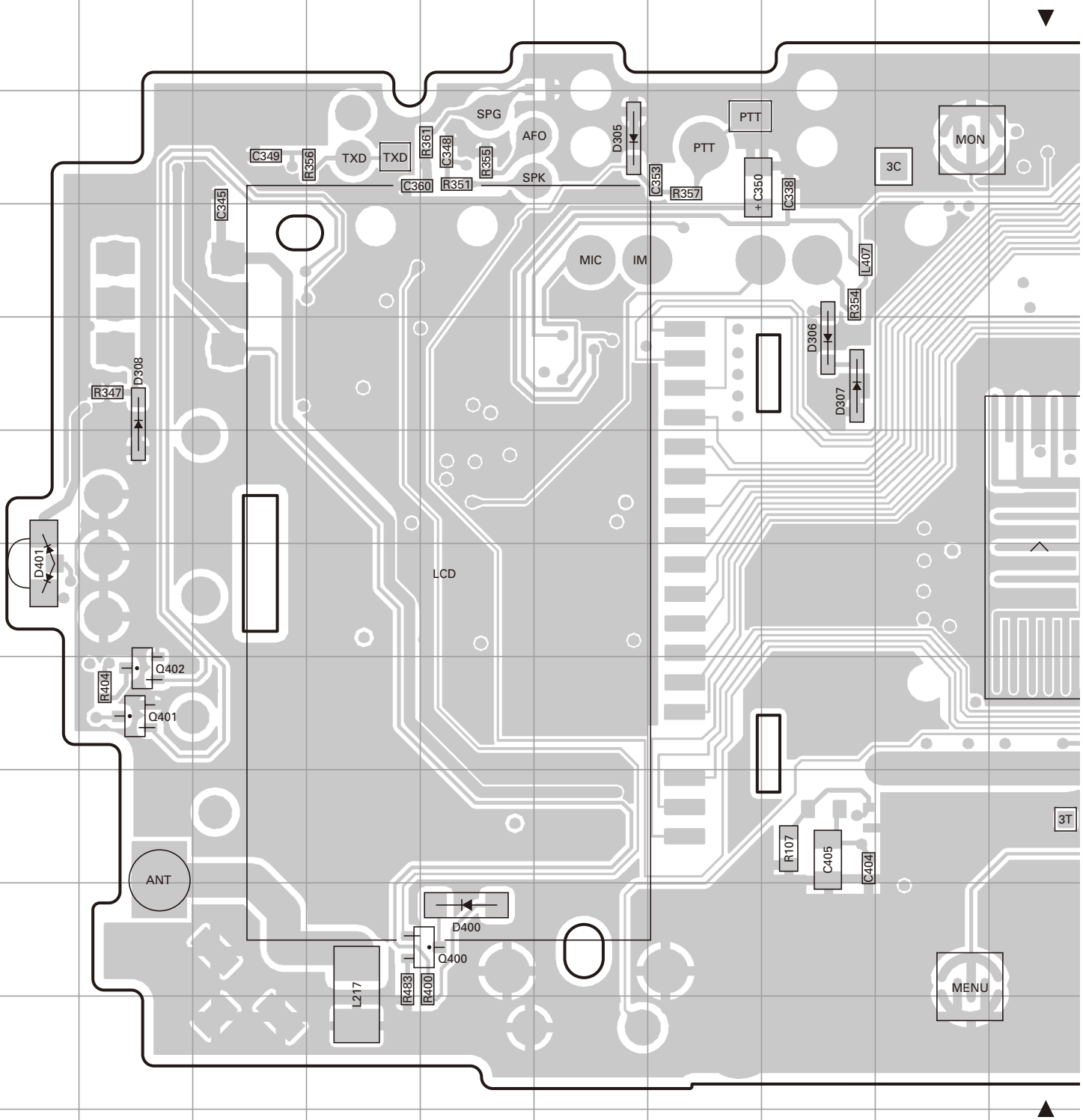
PC BOARD / PC板 TK-3230

TX-RX UNIT (X57-7333-01) Component side view (J79-0204-09)



TK-3230 PC BOARD / PC板

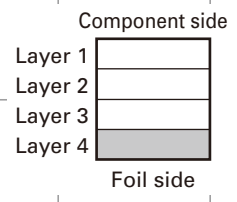
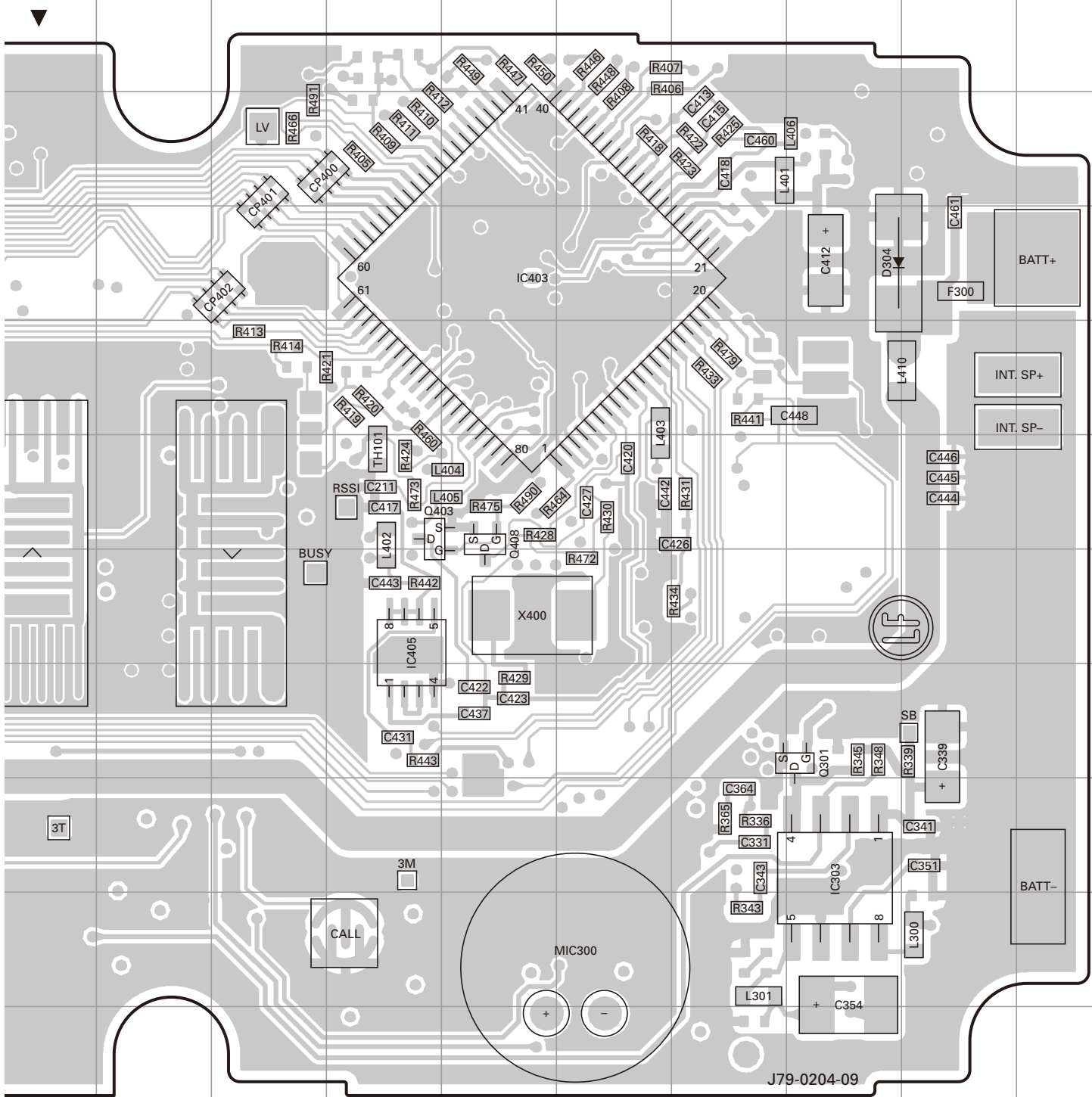
TX-RX UNIT (X57-7333-01) Foil side view (J79-0204-09)



| Ref. No. | Address | Ref. No. | Address | Ref. No. | Address |
|----------|---------|----------|---------|----------|---------|
| IC303 | 9Q | Q402 | 8B | D307 | 5H |
| IC403 | 4N | Q403 | 6M | D308 | 5B |
| IC405 | 7M | Q408 | 6N | D400 | 10E |
| Q301 | 8Q | D304 | 4Q | D401 | 7A |
| Q400 | 10E | D305 | 3F | | |
| Q401 | 8B | D306 | 5H | | |

PC BOARD / PC板 TK-3230

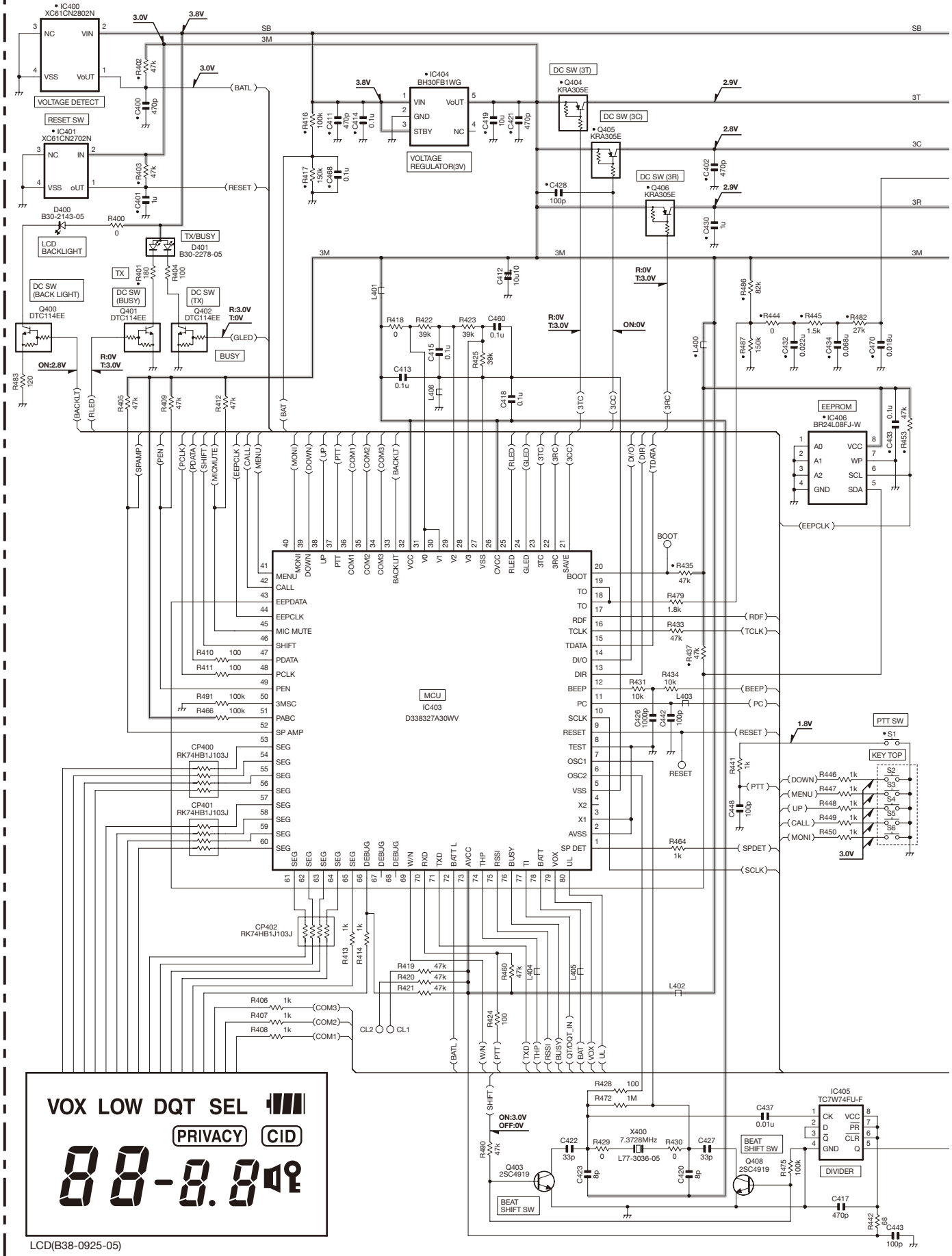
TX-RX UNIT (X57-7333-01) Foil side view (J79-0204-09)



J79-0204-09

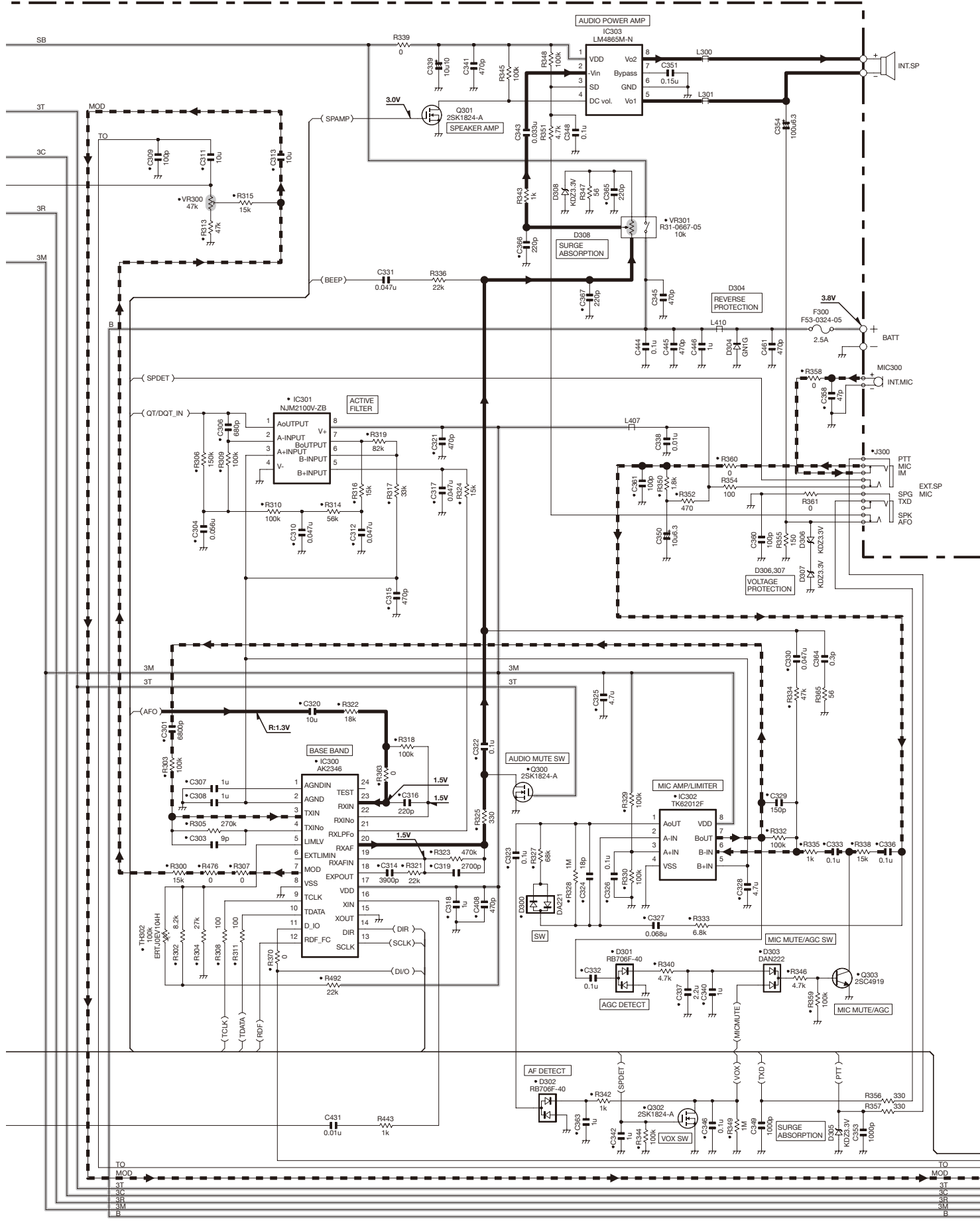
TK-3230 SCHEMATIC DIAGRAM / 原理图

TX-RX UNIT (X57-7333-01)



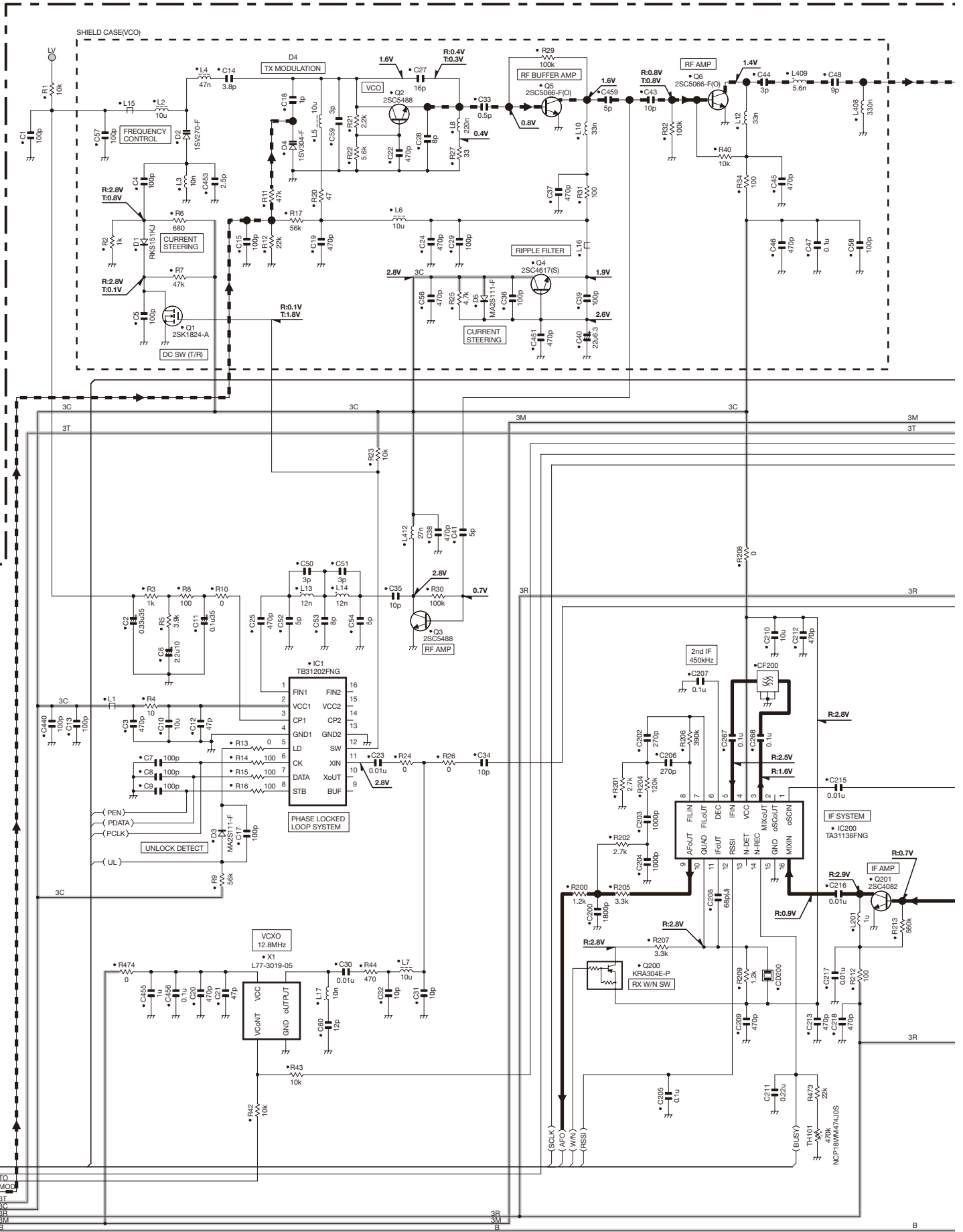
SCHEMATIC DIAGRAM / 原理图 TK-3230

TX-RX UNIT (X57-7333-01)



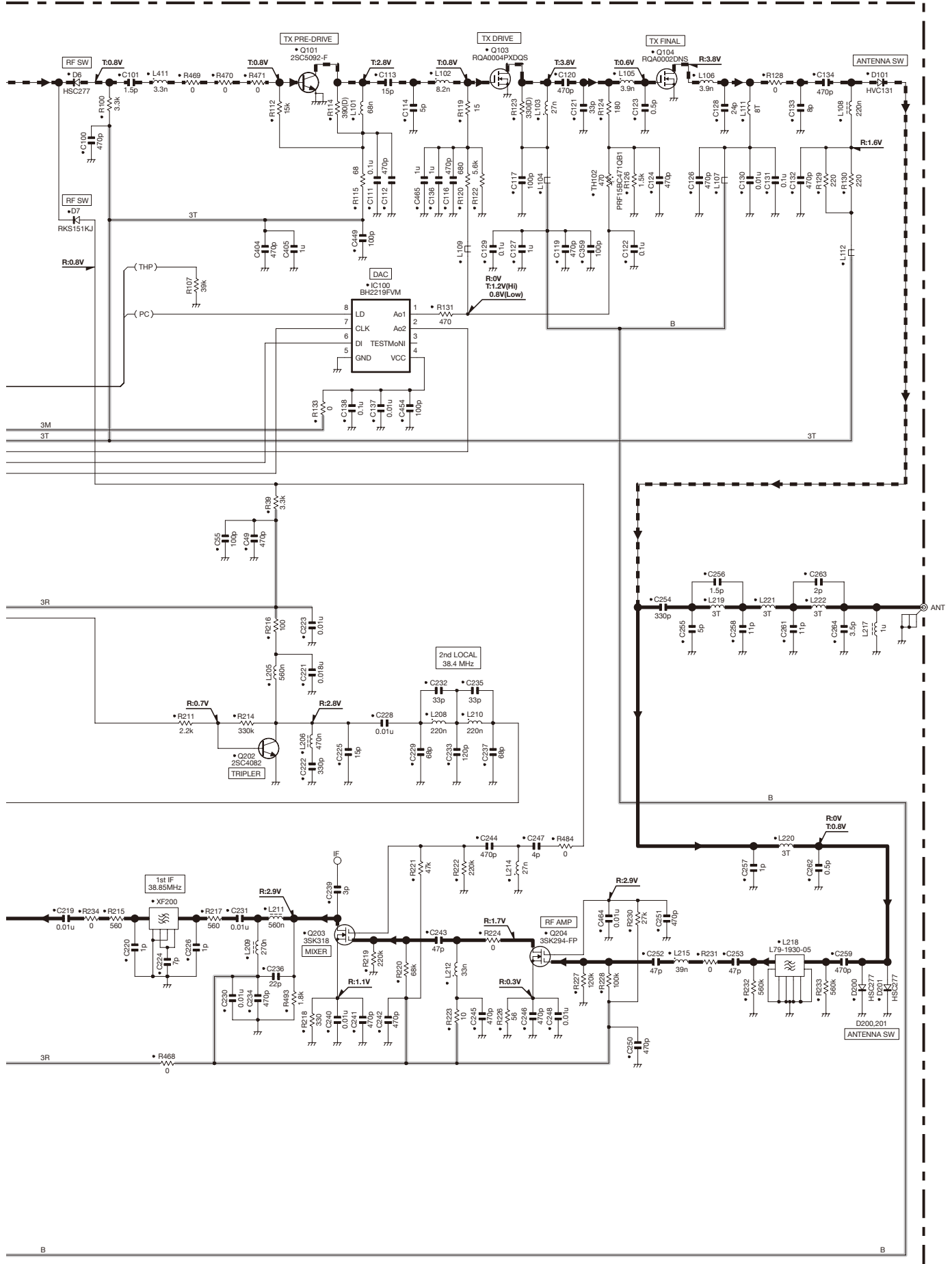
TK-3230 SCHEMATIC DIAGRAM / 原理图

TX-RX UNIT (X57-7333-01)



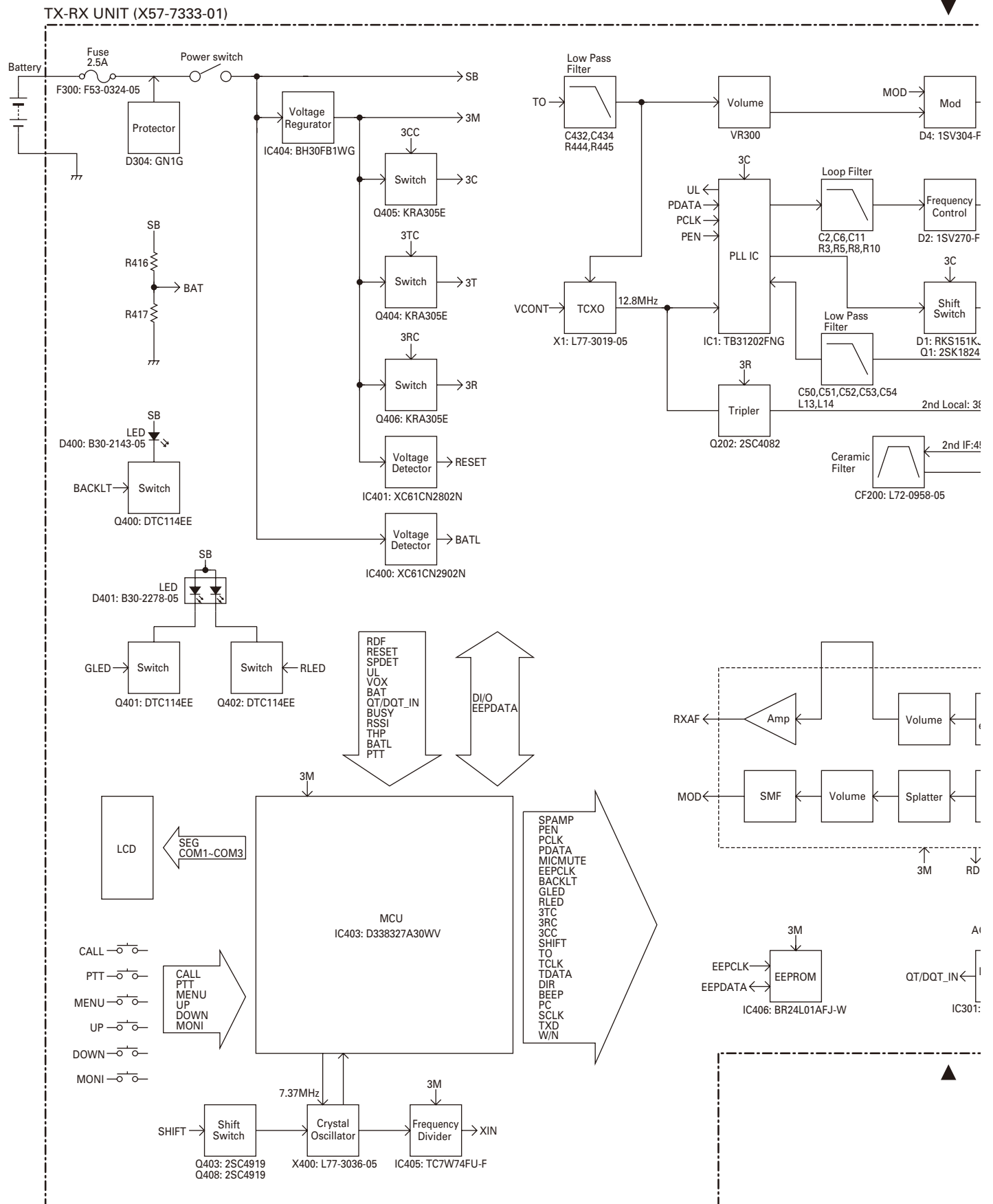
SCHEMATIC DIAGRAM / 原理图 TK-3230

TX-RX UNIT (X57-7333-01)

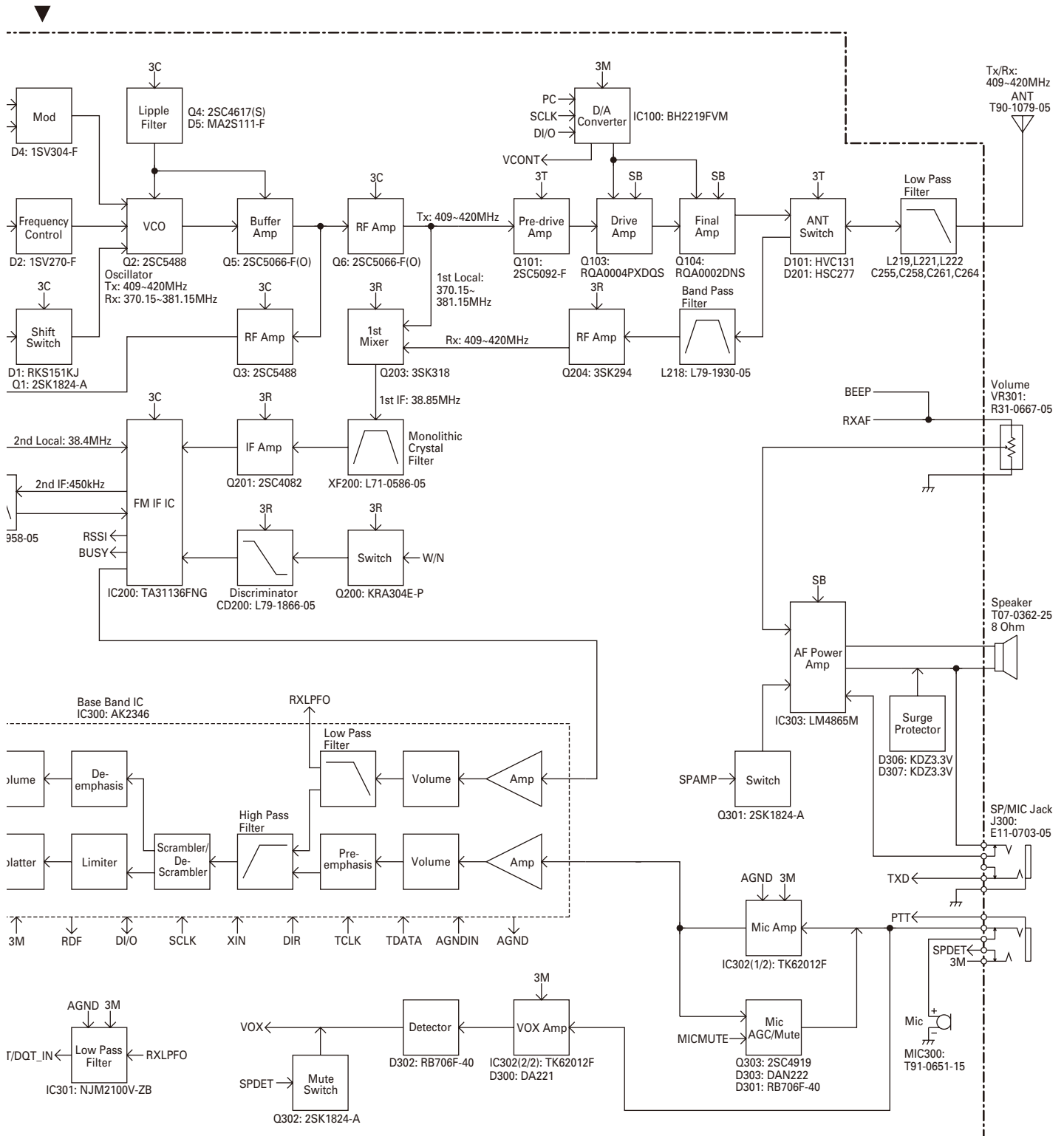


Note : The components marked with a dot (•) are parts of layer 1.

BLOCK DIAGRAM / 方块图

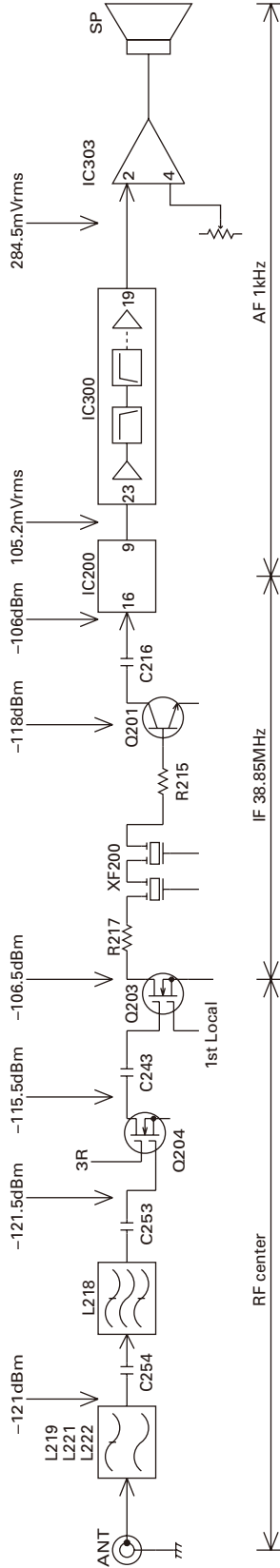


BLOCK DIAGRAM / 方块图



LEVEL DIAGRAM / 电平图

Receiver Section / 接收部分

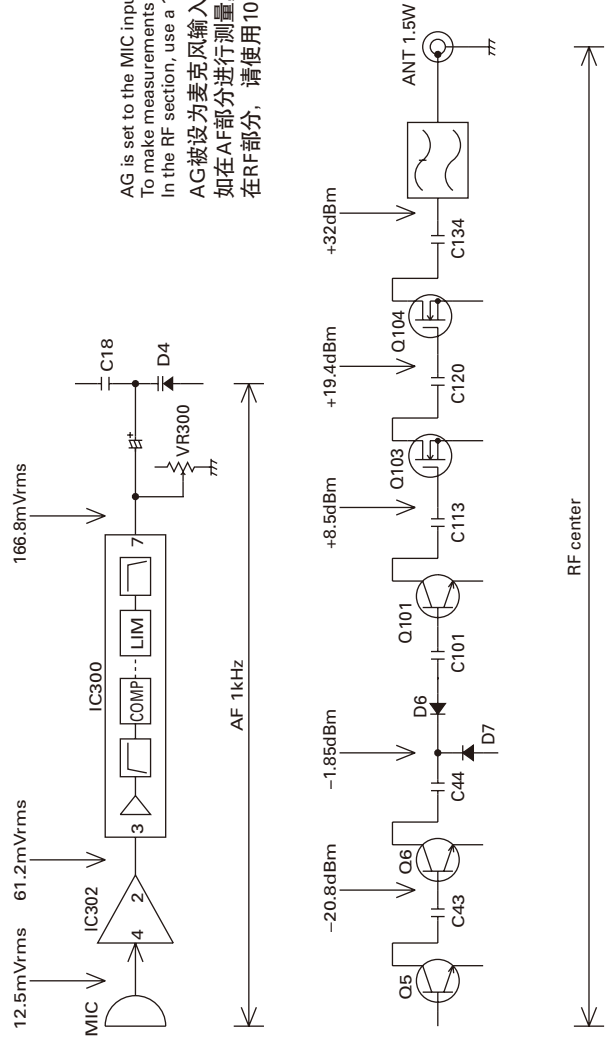


SG output level for obtaining 12dB/SINAD when injected to each point through a 470pF coupling capacitor.
通过470pF耦合电容，用于获得12dB/SINAD时的注入各点的SG输出电平。

Modulate the AF level with a frequency of 1kHz and deviation of 1.5kHz (Narrow), 3kHz (Wide). Then take the signal from the signal generator output when set to -53dBm and obtain the level shown on an AF VTVM when the AF output has been adjusted to 0.63Vrms with the AF vol.

采用1kHz频率和1.5kHz(窄)及3kHz(宽)频偏调制AF电平。随后在设置为-53dBm时采集信号发生器输出的信号，在采用AF音量器将AF输出信号调整到0.63Vrms时获得AF VTVM所示的电平。

Transmitter Section / 发射部分



AG is set to the MIC input becomes 3.0kHz DEV. at 1kHz. To make measurements in the AF section, connect the AC level meter. In the RF section, use a 1000pF coupling capacitor.

AG被设为麦克风输入，1kHz时为3.0kHz频偏。如在AF部分进行测量，请连接交流电平表。在RF部分，请使用1000pF耦合电容。

SPECIFICATIONS / 规格

General

| | |
|---------------------------------------|---|
| Frequency Range..... | 409 to 420MHz |
| Number of Channels..... | 16CH |
| PLL Channel Stepping..... | 6.25kHz, 5kHz |
| Modulation (Wide/Narrow)..... | 16K0F3E/11K0F3E |
| RF Output Power (High/Low)..... | 1.5W / 500mW |
| Operating Voltage..... | 3.8V DC (3.4~4.2V) |
| Battery Life (5-5-90 Duty Cycle)..... | Up to 14 hours (at KNB-46L high power) |
| Operating Temperature Range..... | -10°C to +60°C (+14°F to +140°F) |
| Frequency Stability..... | ±2.5ppm |
| Dimensions..... | 52 (W) x 103.5 (H) x 28.7 (D) mm (155.5mm (H) included antenna) (Projections not included) |
| Weight..... | Approx. 155g with KNB-46L battery |
| Standard Load | |
| Antenna Impedance..... | 50Ω |
| MIC Input..... | 2kΩ |
| AF Output..... | 8Ω |

一般

| | |
|---------------------------|--|
| 频率范围..... | 409 ~ 420MHz |
| 信道数..... | 16 信道 |
| PLL 信道步长..... | 6.25kHz、5kHz |
| 调制 (宽 / 窄)..... | 16K0F3E/11K0F3E |
| RF 输出功率 (高 / 低)..... | 1.5W / 500mW |
| 工作电压..... | 3.8V 直流 (3.4 ~ 4.2V) |
| 电池工作时间 (5-5-90 工作循环)..... | 最长 14 小时 (KNB-46L 高功率下) |
| 工作温度范围..... | -10°C ~ +60°C |
| 频率稳定性..... | ±2.5ppm |
| 尺寸..... | 52 (宽) × 103.5 (高) × 28.7 (深) mm (包括天线时为 155.5mm (高)) (未包括凸起部分) |
| 重量..... | 约 155g (带有 KNB-46L 电池) |
| 标准负载 | |
| 天线阻抗..... | 50Ω |
| 麦克风输入..... | 2kΩ |
| 音频输出..... | 8Ω |

TK-3230

Kenwood Corporation

2967-3, Ishikawa-machi, Hachioji-shi, Tokyo, 192-8525 Japan

Kenwood U.S.A. Corporation

P.O. BOX 22745, 2201 East Dominguez Street, Long Beach,
CA 90801-5745, U.S.A.

Kenwood Electronics Canada Inc.

6070 Kestrel Road, Mississauga, Ontario, Canada L5T 1S8

Kenwood Electronics Deutschland GmbH

Rembrücker Str. 15, 63150 Heusenstamm, Germany

Kenwood Electronics Belgium N.V.

Leuvensesteenweg 248 J, 1800 Vilvoorde, Belgium

Kenwood Electronics France S.A.

L'Etoile Paris Nord 2, 50 Allée des Impressionnistes,
Bp 58416 Villepinte, 95944 Roissy Ch De Gaulle Cedex

Kenwood Electronics UK Limited

KENWOOD House, Dwight Road, Watford, Herts.,
WD18 9EB United Kingdom

Kenwood Electronics Europe B.V.

Amsterdamseweg 37, 1422 AC Uithoorn, The Netherlands

Kenwood Electronics Italia S.p.A.

Via G. Sirtori, 7/9 20129 Milano, Italy

Kenwood Ibérica, S.A.

Bolivia, 239-08020 Barcelona, Spain

Kenwood Electronics Australia Pty. Ltd.

(A.C.N. 001 499 074)

16 Giffnock Avenue, Centrecourt Estate, North Ryde, N.S.W. 2113 Australia

Kenwood Electronics (Hong Kong) Ltd.

Unit 3712-3724, Level 37, Tower one Metroplaza, 223 Hing Fong Road,
Kwai Fong, N.T., Hong Kong

Kenwood Electronics Singapore Pte Ltd

1 Ang Mo Kio Street 63, Singapore 569110

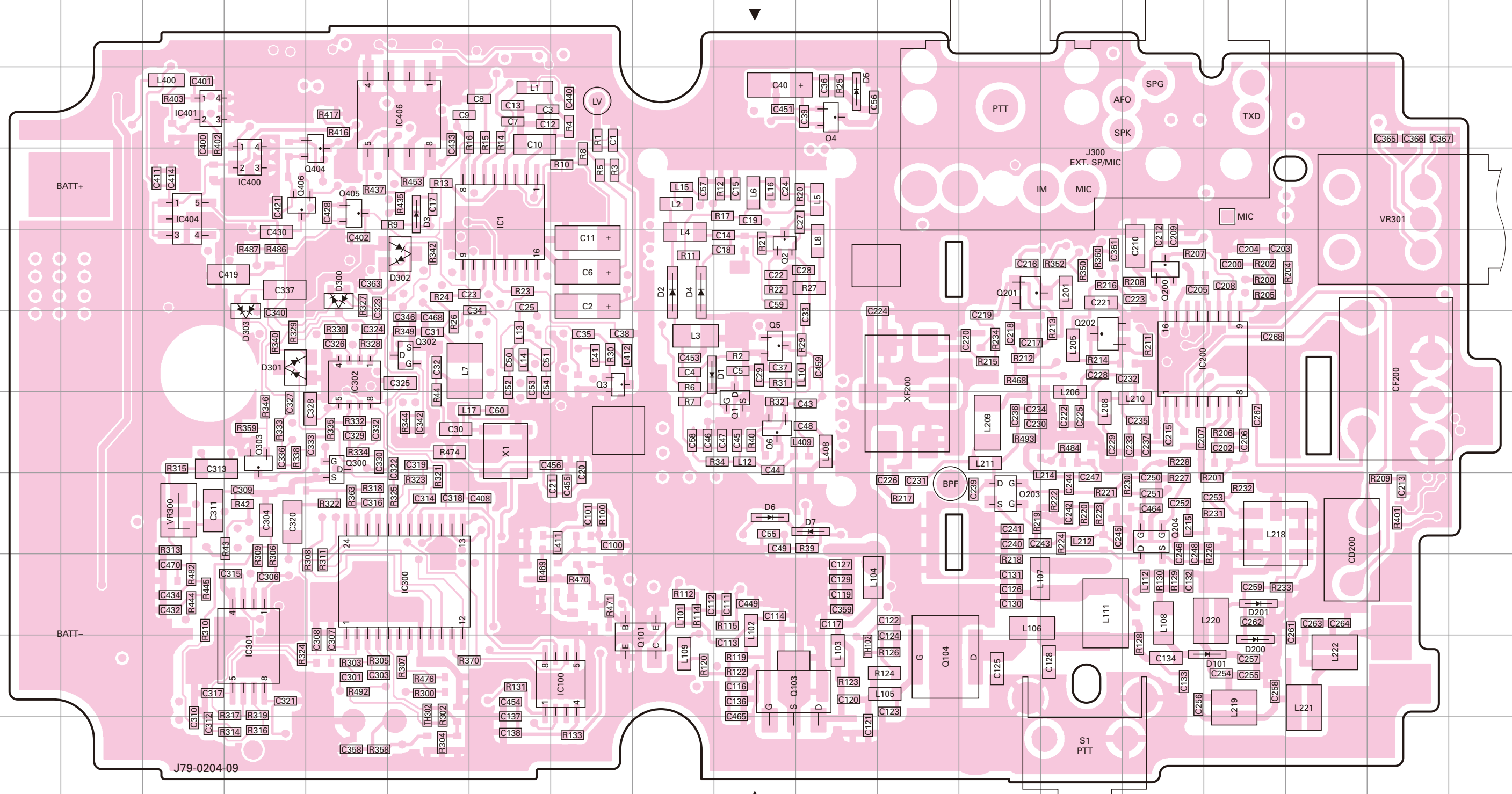


TK-3230 PC BOARD / PC板

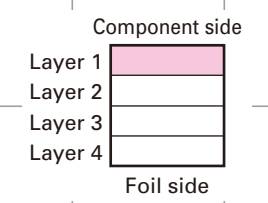
PC BOARD / PC板 TK-3230

TX-RX UNIT (X57-7333-01) Component side view (J79-0204-09)

TX-RX UNIT (X57-7333-01) Component side view (J79-0204-09)



| Ref. No. | Address | Ref. No. | Address | Ref. No. | Address | Ref. No. | Address | Ref. No. | Address | Ref. No. | Address |
|----------|---------|----------|---------|----------|---------|----------|---------|----------|---------|----------|---------|
| IC1 | 4G | IC404 | 4C | Q101 | 10J | Q300 | 7E | D3 | 4F | D300 | 5E |
| IC100 | 10H | IC406 | 3F | Q103 | 10J | Q302 | 6F | D4 | 5I | D301 | 6D |
| IC200 | 6O | Q1 | 7J | Q104 | 10L | Q303 | 7D | D5 | 3K | D302 | 5F |
| IC300 | 9F | Q2 | 5J | Q200 | 5O | Q404 | 4E | D6 | 8J | D303 | 6D |
| IC301 | 10D | Q3 | 6H | Q201 | 5M | Q405 | 4E | D7 | 8K | | |
| IC302 | 6E | Q4 | 3K | Q202 | 6N | Q406 | 4D | D101 | 10P | | |
| IC400 | 4D | Q5 | 6J | Q203 | 8M | D1 | 6I | D200 | 10P | | |
| IC401 | 3C | Q6 | 7J | Q204 | 8O | D2 | 5I | D201 | 9P | | |

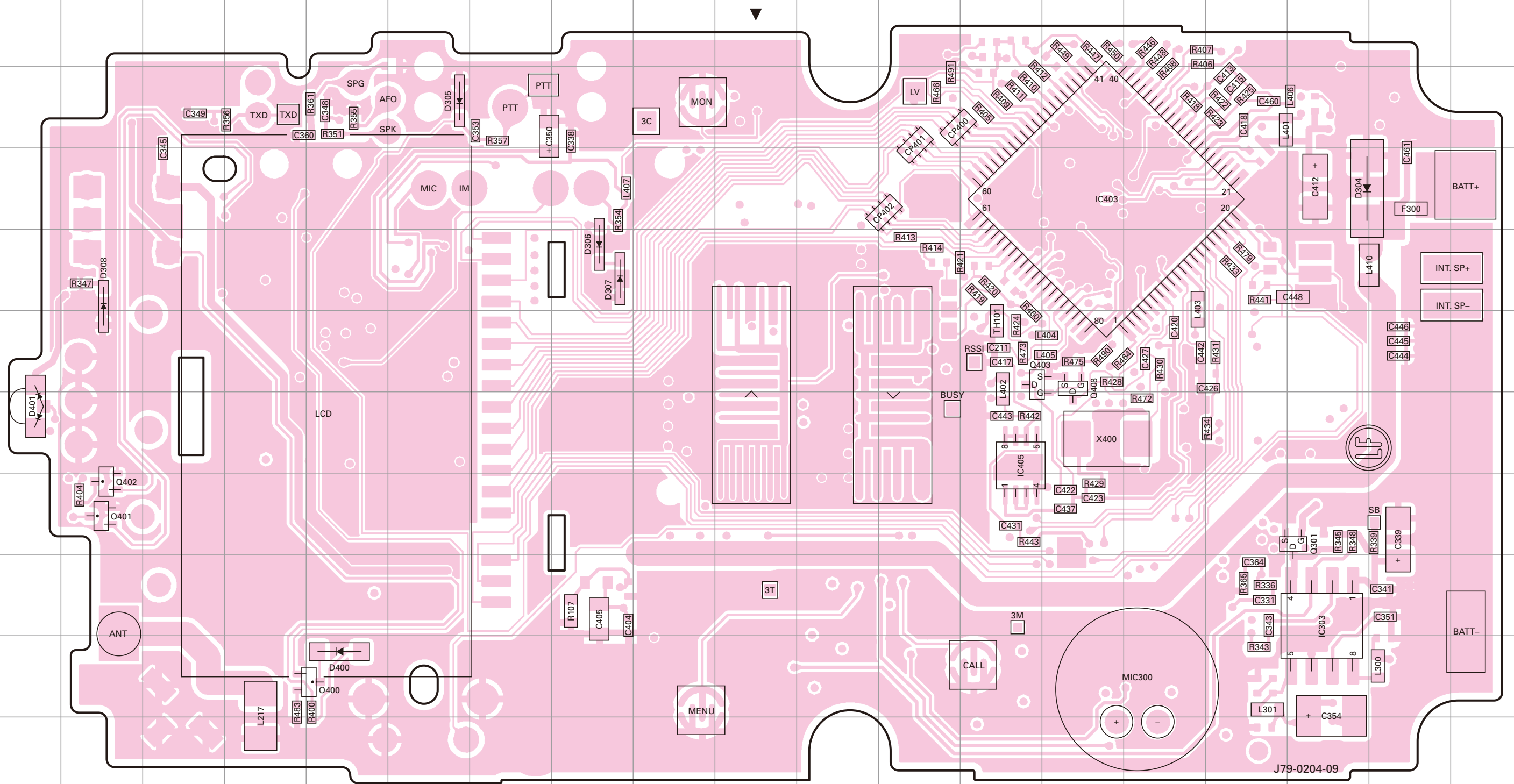


TK-3230 PC BOARD / PC板

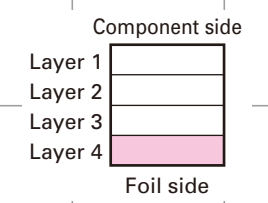
PC BOARD / PC板 TK-3230

TX-RX UNIT (X57-7333-01) Foil side view (J79-0204-09)

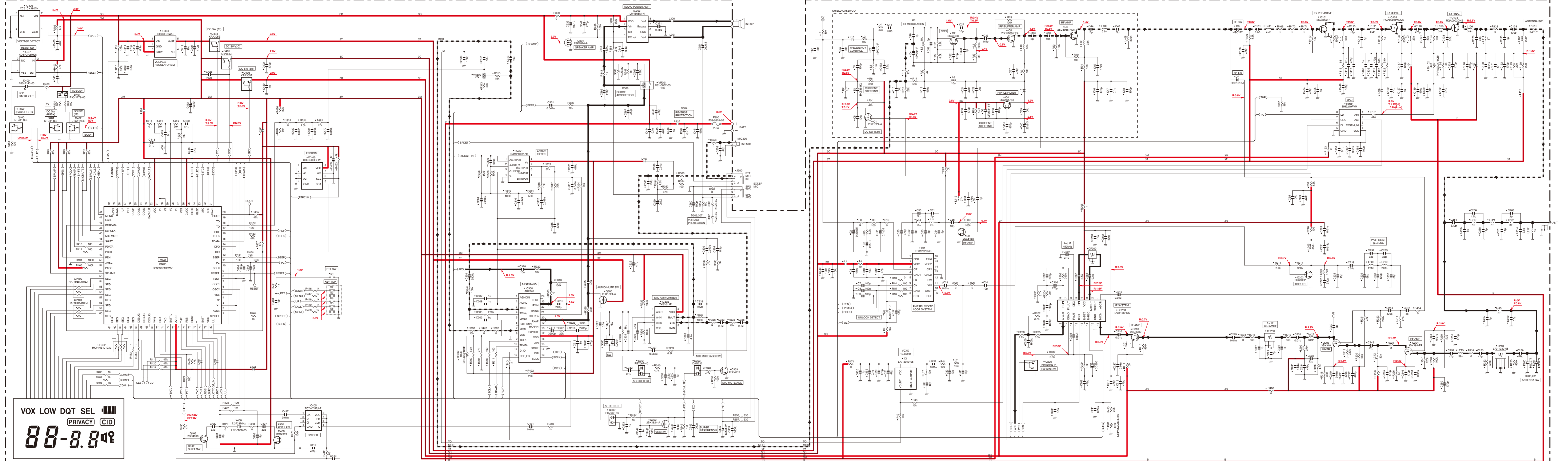
TX-RX UNIT (X57-7333-01) Foil side view (J79-0204-09)



| Ref. No. | Address | Ref. No. | Address | Ref. No. | Address |
|----------|---------|----------|---------|----------|---------|
| IC303 | 9Q | Q402 | 8B | D307 | 5H |
| IC403 | 4N | Q403 | 6M | D308 | 5B |
| IC405 | 7M | Q408 | 6N | D400 | 10E |
| Q301 | 8Q | D304 | 4Q | D401 | 7A |
| Q400 | 10E | D305 | 3F | | |
| Q401 | 8B | D306 | 5H | | |



J79-0204-09



VOX LOW DQT SEL

PRIVACY CID

88-8.8

LCD(B38-0925-05)

TX-RX UNIT (X57-7333-01)

